

**InfoVision Optoelectronics (Kunshan) Co.,LTD.**

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Product Information

To:**Product Name: M090SWP1 R0****Document Issue Date: 2012/12/22**

Customer	InfoVision Optoelectronics
<u>SIGNATURE</u> _____ _____ _____ Please return 1 copy for your confirmation with your signature and comments.	<u>SIGNATURE</u> REVIEWED BY QA _____ PREPARED BY FAE _____

Note: 1. Please contact InfoVision Company before designing your product based on this product.
2. The information contained herein is presented merely to indicate the characteristics and performance of our products. No responsibility is assumed by IVO for any intellectual property claims or other problems that may result from application based on the module described herein.

FQ-7-30-0-009-03D

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Revision	Date	Page	Old Description	New Description	Remark
00	2012/12/22	All	--	First issued	

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1.0 General Descriptions Introduction

The M090SWP1 R0 is a color active matrix thin film transistor (TFT) liquid crystal display (LCD) that uses amorphous silicon TFT as a switching device. It is composed of a TFT LCD panel, a timing controller, voltage reference, common voltage, column driver, and row driver circuit. This TFT LCD has a 9.0-inch diagonally measured active display area with resolution (800 horizontal by 480 vertical pixel array).

1.1 Features

- 9.0" TFT LCD Panel
- LED Backlight System
- Supported (800x480 pixels) Resolution
- Compatible With RoHS Standard

1.2 Product Summary

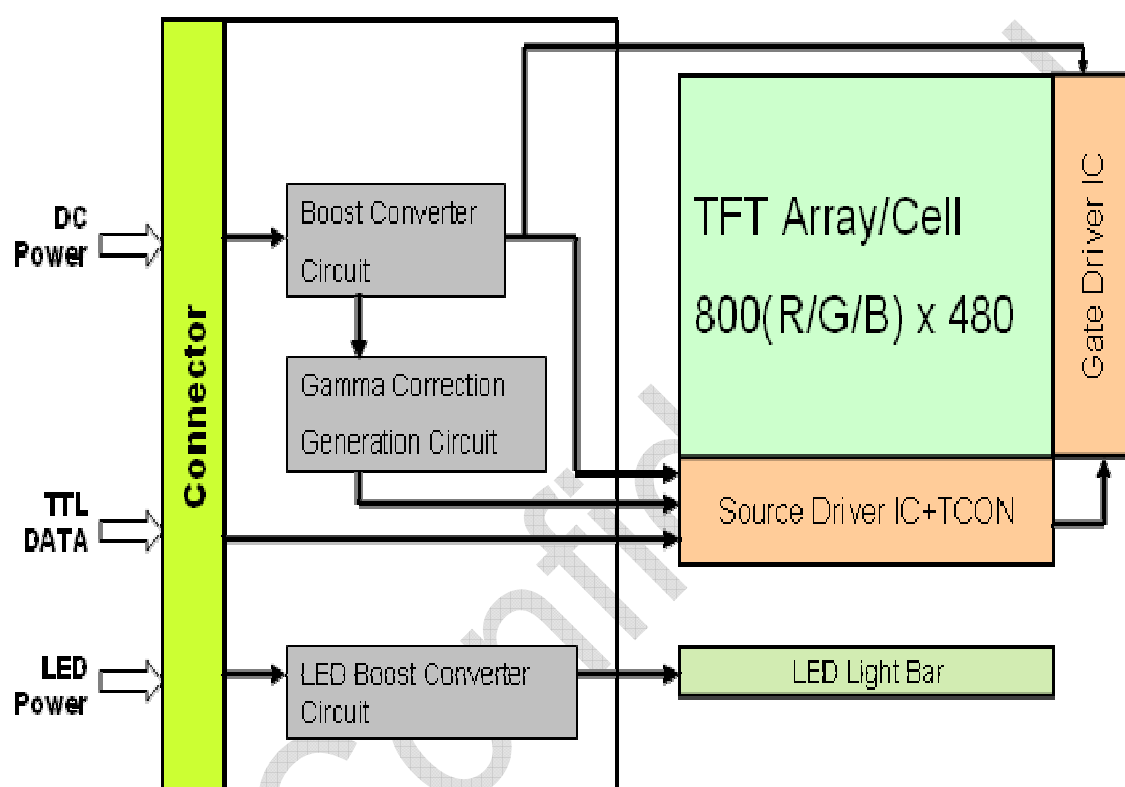
Items	Specifications	Unit
Screen Diagonal	9.0	Inch
Active Area	198.000 (H) x111.696 (V)	mm
Pixels H x V	800(RGB) x480	-
Pixel Pitch	0.0825(H)×0.2327(V)	mm
Pixel Arrangement	R.G.B. Vertical Stripe	-
Display Mode	Normally White	-
White Luminance	300	cd /m ²
Contrast Ratio	500:1	-
Response Time	25	msec
Input Voltage	3.3	V
Weight	255	g
Outline Dimension	211.1(H) ×128.4(V) ×6.6(D)	mm
Electrical Interface (Logic)	TTL	-
Support Color	16.7M (6bit+HFRC)	-
Optimum Viewing Direction	6 O' clock	-
Surface Treatment	Anti-Glare (3H)	-

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1.3 Functional Block Diagram

Shows the functional block diagram of the LCD module.

Figure 1 Block Diagram

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2.0 Absolute Maximum Ratings**Table 1 Absolute Ratings of Environment**

Item	Symbol	Min.	Max.	Unit	Conditions
Supply Voltage	V _{DD}	-0.3	4.0	V	-
Operating Temperature	TOP	-20	75	°C	Note
Operating Humidity	HOP	10	90	%RH	Note
Storage Temperature	TST	-30	80	°C	Note
Storage Humidity	HST	10	90	%RH	Note

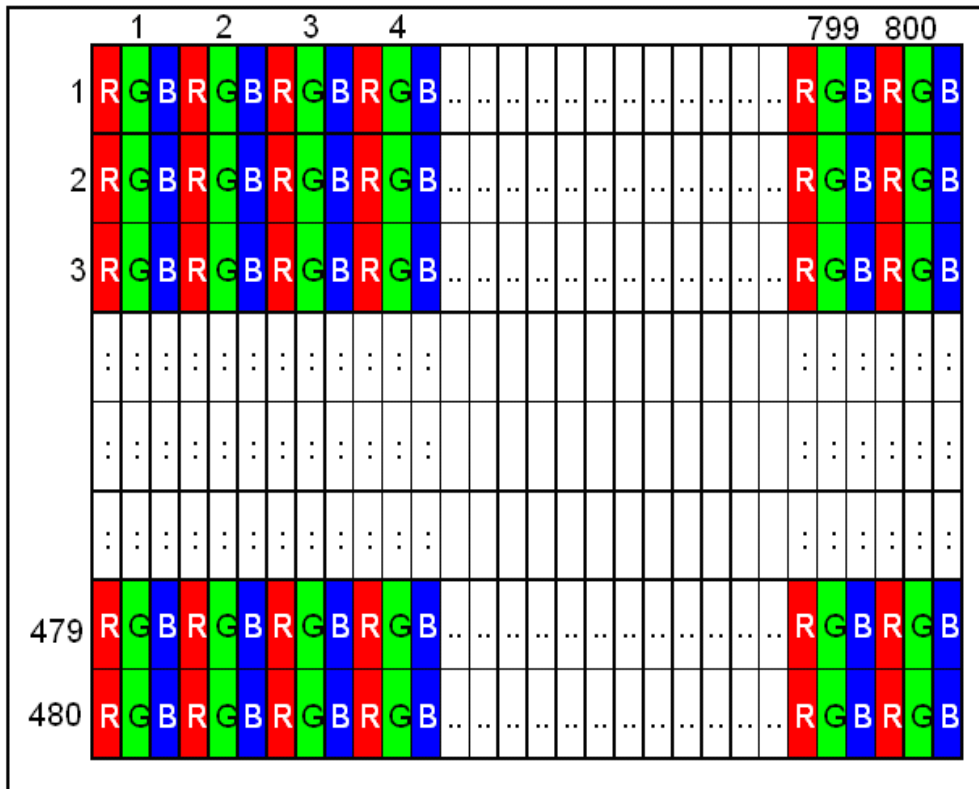
Note: When you apply the LCD module for OA system. Please make sure to keep the temperature of LCD module is less than 75°C.

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3.0 Pixel Format Image

Figure 2 shows the relationship of the input signals and LCD pixel format image.

Figure 2 Pixel Format



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4.0 Optical Characteristics

The optical characteristics are measured under stable conditions as following notes

Table 2 Optical Characteristics

Item	Condition		Specification			
			Min.	Typ.	Max.	Note
Viewing Angle [degrees] K=Contrast Ratio>10	Horizontal	θ_L	60	70	-	A, B,C
		θ_R	60	70	-	
	Vertical	θ_T	40	50	-	
		θ_B	60	70	-	
Contrast Ratio	Center		400	500	-	A, B,D
Response Time [ms]	Rising		-	10	14	A,B,E
	Falling		-	15	21	
	Rising +Falling		-	25	35	
Color Chromaticity (CIE 1,931)	Red	x	0.554	0.584	0.614	A,B
	Red	y	0.328	0.358	0.388	A,B
	Green	x	0.302	0.332	0.362	A, B
	Green	y	0.535	0.565	0.595	A, B
	Blue	x	0.125	0.155	0.185	A, B
	Blue	y	0.063	0.093	0.123	A, B
	White	x	0.263	0.313	0.363	A, B
	White	y	0.279	0.329	0.379	A, B
White Luminance [cd/m ²]	Center		250	300	-	A,B, F
Luminance Uniformity [%]	9Points		70	-	-	A,B, F

Note: A. Measurement Setup:

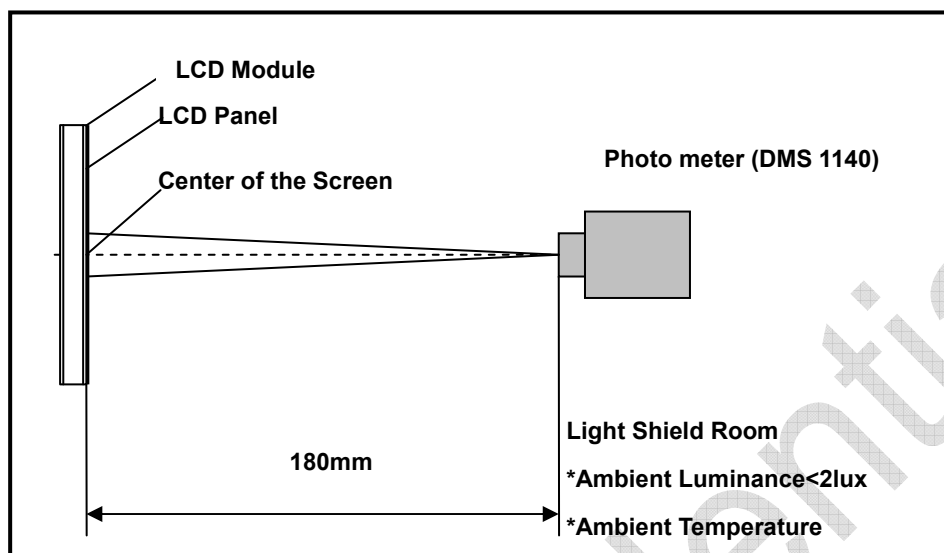
The LCD module should be stabilized at given temperature for 15 minutes to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting backlight for 15 minutes in a windless room.



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Figure 3 Measurement Setup



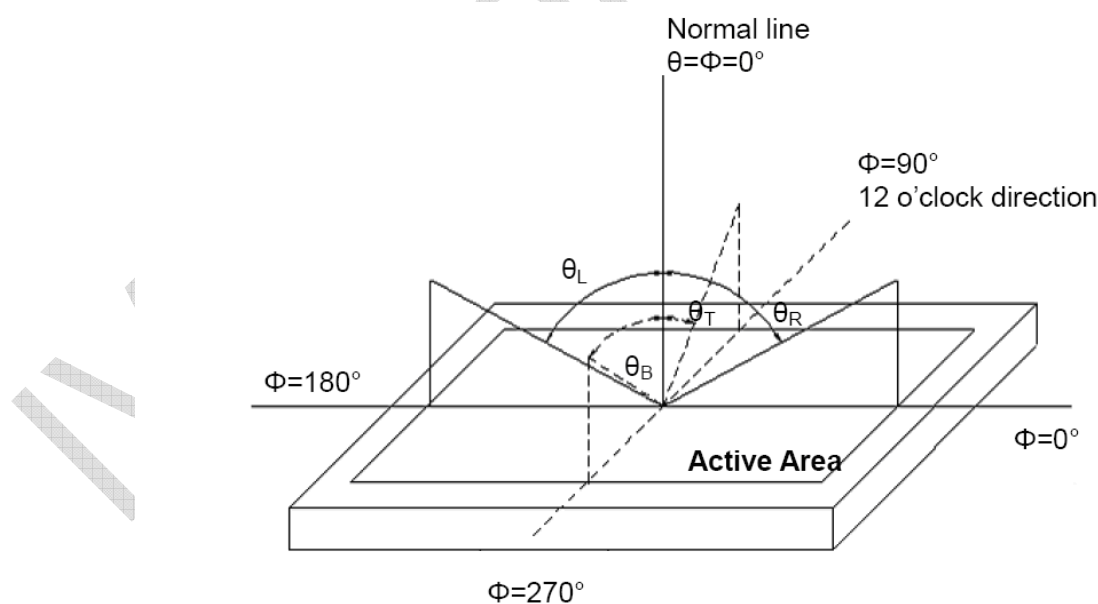
B. The LED input parameter setting as:

V_LED: 12V ($\pm 0.1V$) ; I_LED: 60mA

PWM_LED: Duty 100 %

C. Definition of Viewing Angle

Figure 4 Definition of Viewing Angle



D. Definition Of Contrast Ratio (CR)

The contrast ratio can be calculated by the following expression



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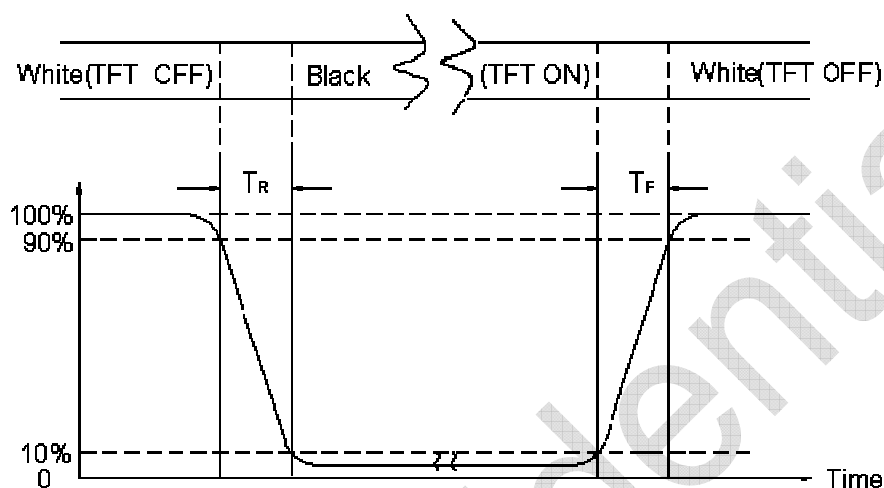
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Contrast Ratio (CR) = L255 / L0

L255: Luminance of gray level 255, L0: Luminance of gray level 0

E. Definition Of Response Time (T_R , T_F)

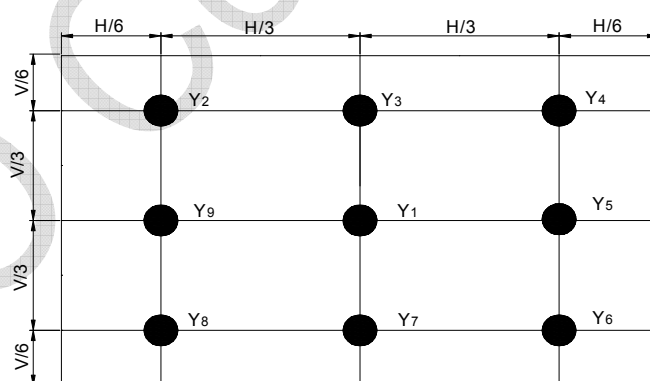
Figure 5 Definition of Response Time



F. Definition Of Brightness Luminance

$$\text{Luminance Uniformity} = \frac{(\text{Min Luminance of 9 points})}{(\text{Max Luminance of 9 points})} \times 100\%$$

Figure 6 Measurement Locations





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5.0 Backlight Characteristics

5.1 Parameter Guideline Of LED Backlight

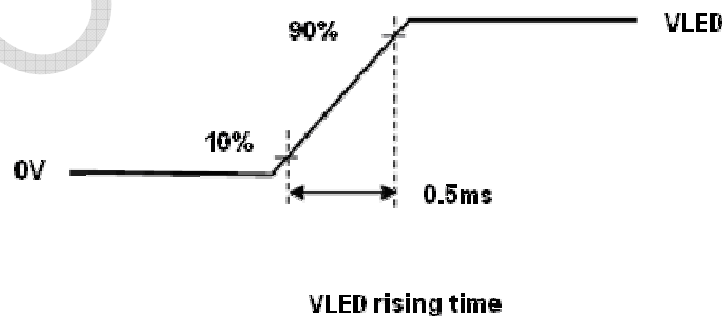
Table 3 Parameter Guideline for LED Backlight

Symbol	Parameter		Min.	Typ.	Max.	Units	Condition
VLED	LED Input		5	12	21	[V]	Ta=25°C Note B
PLED	LED Power Consumption		-	-	2.1	W	Ta=25°C Note B
VLED_PWM	PWM Signal Voltage	High	2.5	-	5.5	V	Ta=25°C
		Low	-	-	0.5	V	
F _{PWM}	PWM diming Frequency		100	-	1K	Hz	Ddim ≥ 1%
			100	-	5K	Hz	Ddim ≥ 5% Note C
VLED_EN	LED Enable Voltage	High	2.5	-	5.5	V	-
		Low	-	-	0.5	V	
LT	LED Life Time		20,000	-	-	Hours	Ta=25°C Note A

Note A: The LED life time define as the estimated time to 50% degradation of initial luminous.

Note B: A higher LED power supply voltage will result in better power efficiency. Keep the VLED between 12V and 21V is strongly recommended.

Figure 7 LED Rush Current Measure Condition



Note C: At 30KHz PWM frequency, The period of 30KHz is 33.3us, ≥ 30% PWM dimming frequency meets 10us minimum on duty spec

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6.0 Electrical Characteristics**6.1 TFT LCD Module Interface Connector****Table 4 Connector Name / Designation**

Item	Description
Type / Part Number	089H50-000000-G2-R

Table 5 Signal Pin Assignment

Pin #	Signal Name	Description	Remarks
1	GND	Ground	-
2	GND	Ground	-
3	VDD	Power Supply	3.3V(typical)
4	VDD	Power Supply	3.3V(typical)
5	UPDN	Gate up or down scan control	-
6	SHLR	Source right or left sequence control	-
7	GND	Ground	-
8	R0	Data Input (LSB)	-
9	R1	Data Input	-
10	R2	Data Input	-
11	R3	Data Input	-
12	GND	Ground	-
13	R4	Data Input	-
14	R5	Data Input	-
15	GND	Ground	-
16	R6	Data Input	-
17	R7	Data Input (MSB)	-
18	GND	Ground	--
19	G0	Data Input (LSB)	-
20	G1	Data Input	-
21	G2	Data Input	-
22	G3	Data Input	-
23	GND	Ground	-
24	G4	Data Input	-
25	G5	Data Input	-
26	GND	Ground	-
27	G6	Data Input	-

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28	G7	Data Input (MSB)	-
29	GND	Ground	-
30	B0	Data Input (LSB)	-
31	B1	Data Input	-
32	B2	Data Input	-
33	B3	Data Input	-
34	GND	Ground	-
35	B4	Data Input	-
36	B5	Data Input	-
37	GND	Ground	-
38	B6	Data Input	-
39	B7	Data Input (MSB)	-
40	GND	Ground	-
41	DCLK	Clock Input	-
42	GND	Ground	-
43	DE	Data Input Enable	-
44	BIST	Aging Mode	High Enable
45	GND	Ground	-
46	GND	Ground	-
47	LED_PWM	System PWM Signal Input	-
48	LED_EN	LED Enable Pin	-
49	VLED	LED Power Supply	-
50	VLED	LED Power Supply	-

Note1: When input 18 bits RGB data, the two low bits of R,G and B data must be grounded.

Note2: Data shall be latched at falling edge of DCLK.

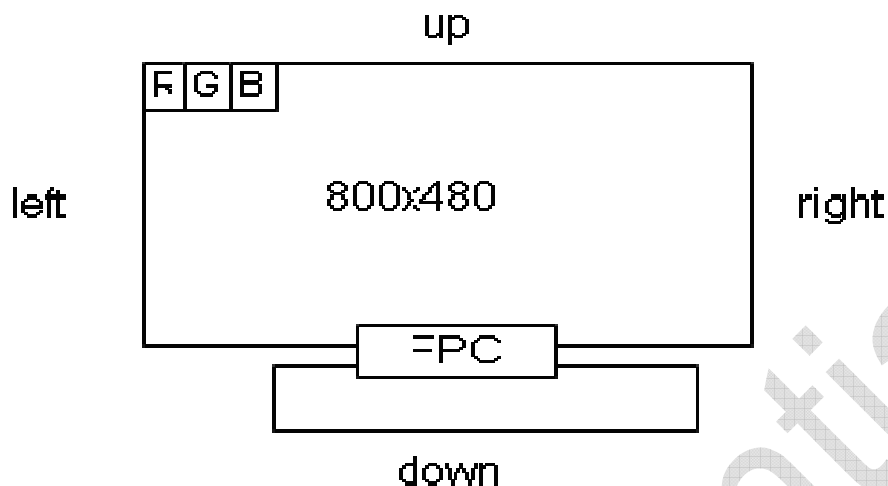
Note3: Selection of scanning mode

Setting of scan control input		Scanning Direction
SHLR	UPDN	
VDD	GND	Left to Right, Up to Down
GND	GND	Right to Left, Up to Down
VDD	VDD	Left to Right, Down to Up
GND	VDD	Right to Left, Down to Up



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7.0 Interface Timings

7.1 Timing Characteristics

Table 6 Interface Timings

Synchronization Method : DE only

Parameter	Symbol	Min.	Typ.	Max.	Unit	Notes
CLKIN cycle time	Tcph	20			ns	-
CLKIN pulse duty	Tcwh	40	50	60	%	-
Data set-up time	Tdsu	8	-	-	ns	-
Data hold time	Tdhd	8	-	-	ns	-
DE setup time	Tesu	8	-	-	ns	-
DE hold time	Tehd	8	-	-	ns	-
Output stable time	Tsst	-	-	6	us	-
DCLK Frequency	fclk	28	30	40	MHz	-
Horizontal Display Area	thd	800			DCLK	-
One Horizontal Line	th	908	928	1080	DCLK	-
H Blank Area	th-blank	108	128	280	DCLK	-
Vertical Display Area	tvd	480			H	-
V Period time	tv	517	525	704	H	-
V Blank Area	tv-blank	37	45	224	H	-

Note: H Blank area and V Blank area can not be changed at every frame



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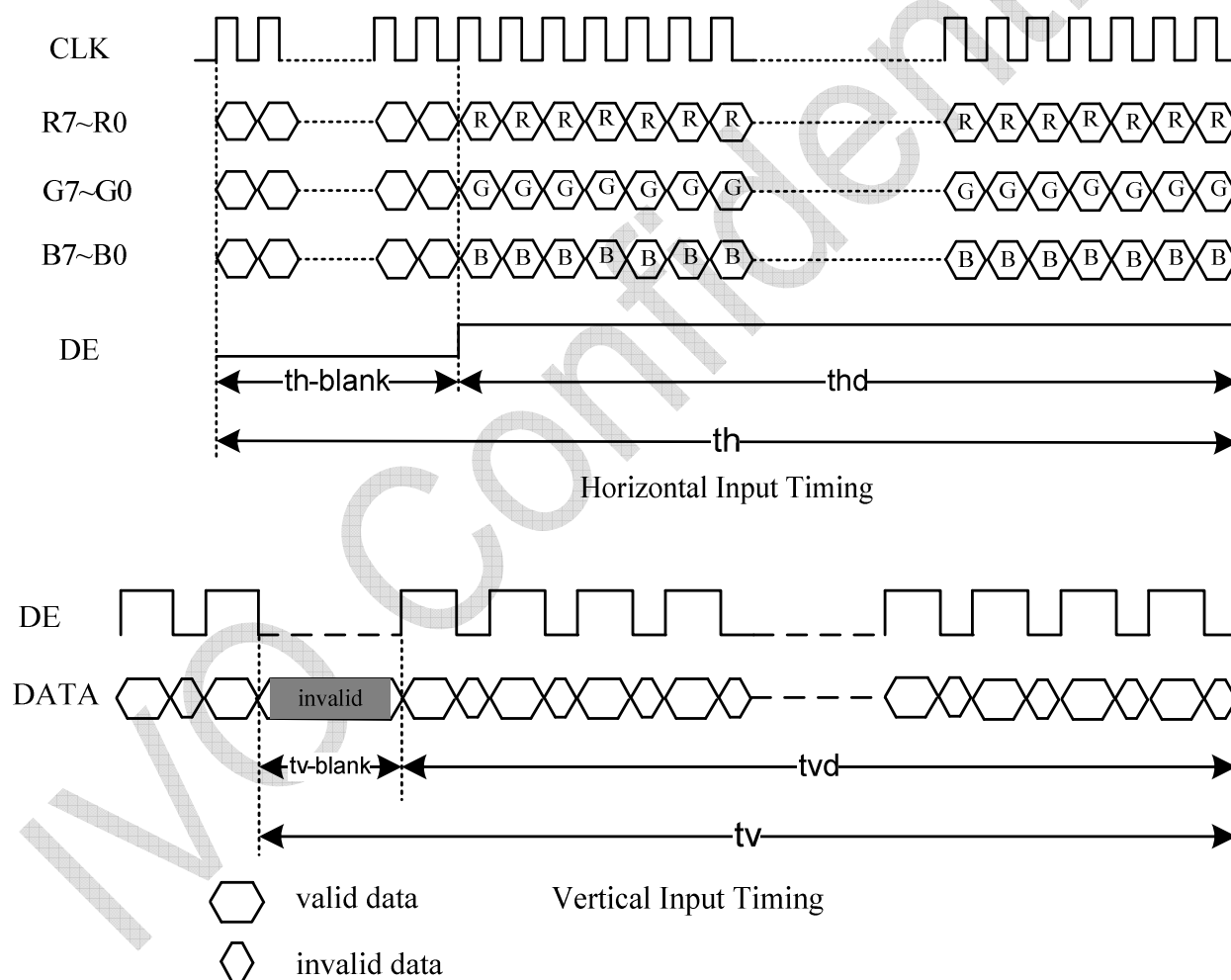
Table 7 DC Electrical

(VDD=2.7 to 3.6V ,TA=-20 to +85°C)

Parameter	Symbol	Min.	Typ.	Max.	Unit	Conditions
Low level input voltage	Vil	0	-	0.3*VDD	V	For the digital circuit
High level input voltage	Vih	0.7*VDD	-	VDD	V	For the digital circuit

7.2 Timing Diagram of Interface Signal

Figure 8 Timing Characteristics





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8.0 Power Consumption

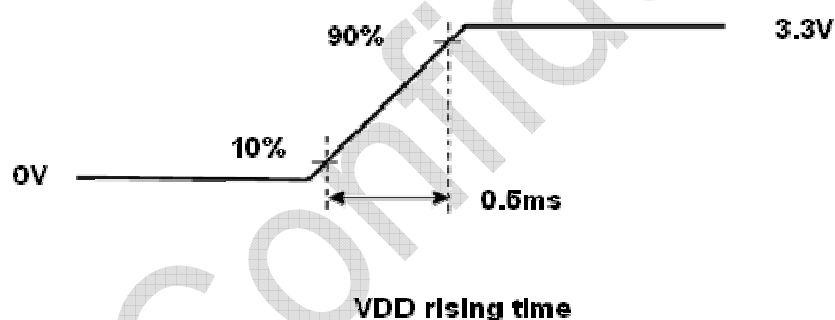
Input power specifications are as follows.

Table 8 Power Consumption

Symbol	Parameter	Min.	Typ.	Max.	Units	Condition
VDD	Logic/LCD Drive Voltage	3.0	3.3	3.6	[V]	-
IDD	VDD Current	-	0.1	-	[A]	-
PDD	VDD Power	-	-	0.7	[W]	Black Pattern, 60Hz
Irush	Rush Current	-	-	1.5	[A]	Note1
VDDrp	Allowable Logic/LCD Drive Ripple Voltage	-	-	200	[mV]p-p	Note 2

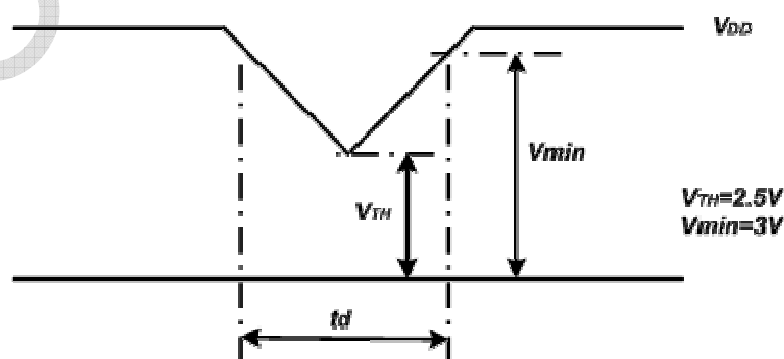
Note 1.Measure Condition

Figure 9 VDD rising time



Note 2. VDD Power Dip Condition

Figure 10 VDD Power Dip



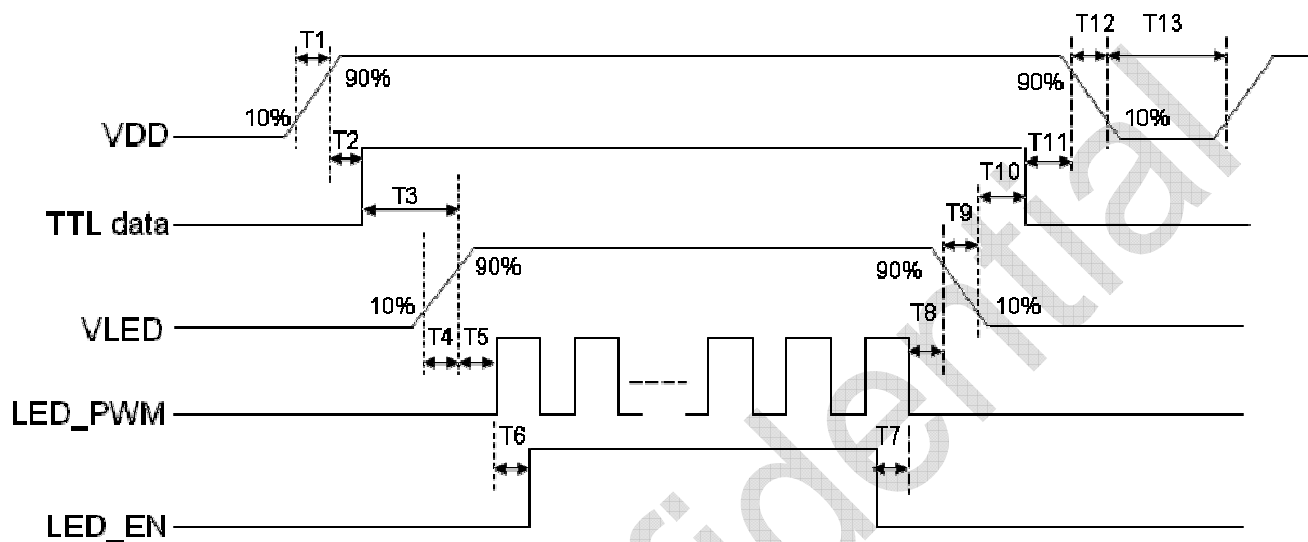
If $V_{TH} < V_{DD} \leq V_{min}$, then $t_d \leq 10ms$; When the voltage return to normal our panel must revive automatically.

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9.0. Power ON/OFF Sequence

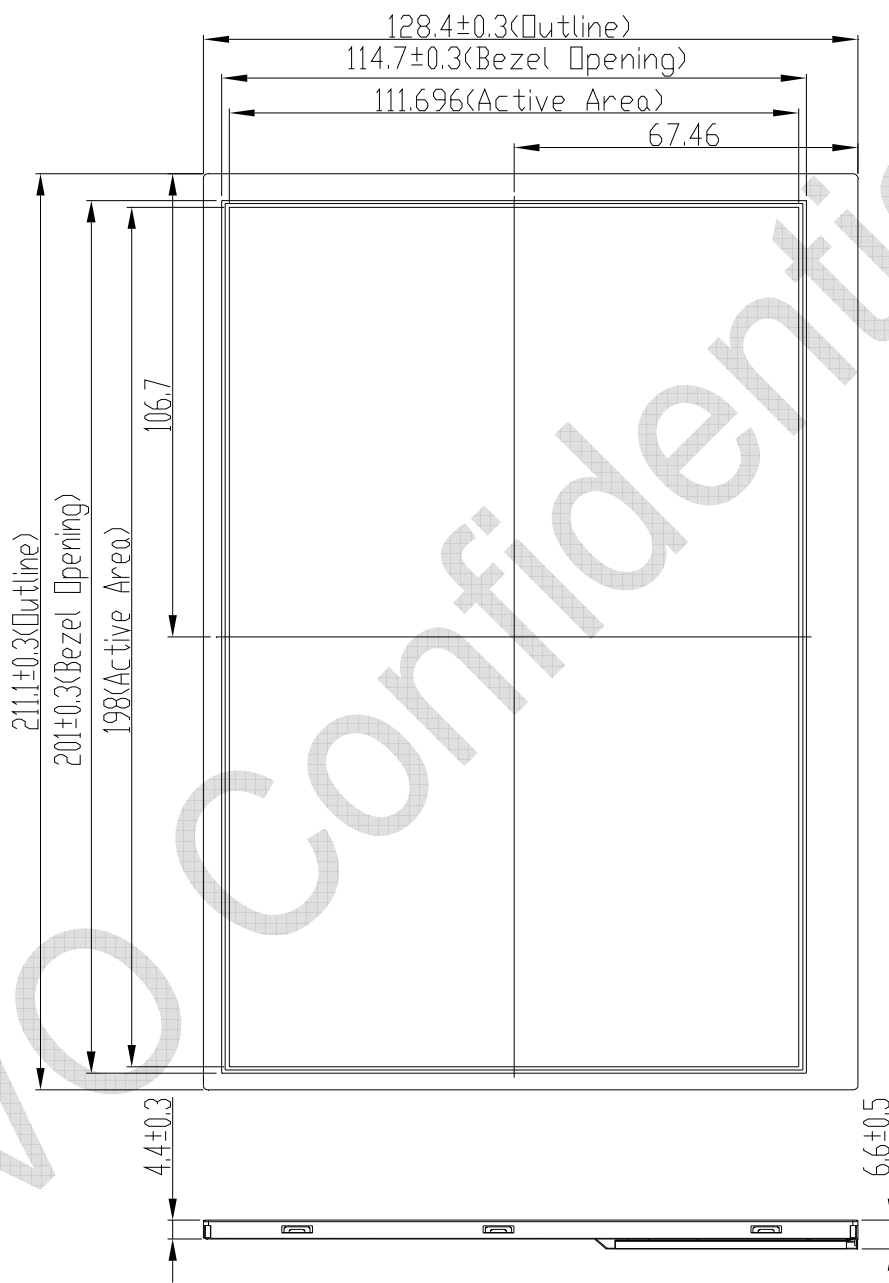
VDD power on/off sequence is as follows. Interface signals are also shown in the chart. Signals from any system shall be Hi-Z state or low level when VDD is off.

Figure 11 Power Sequence**Table 9 Power Sequencing Requirements**

Parameter	Symbol	Unit	Min	Typ	Max
VDD Rise Time	T1	ms	0.5	--	10
VDD Good to Signal Valid	T2	ms	30	--	90
Signal Valid to Backlight On	T3	ms	200	--	--
Backlight Power On Time	T4	ms	0.5	--	--
Backlight Power Good to System PWM On	T5	ms	10	--	--
System PWM ON to Backlight Enable On	T6	ms	10	--	--
Backlight Enable Off to System PWM Off	T7	ms	0	--	--
System PWM Off to B/L Power Disable	T8	ms	10	--	--
Backlight Power Off Time	T9	ms	--	10	30
Backlight Off to Signal Disable	T10	ms	200	--	--
Signal Disable to VDD Down	T11	ms	0	--	50
VDD Fall Time	T12	ms	1	--	30
VDD Off Time	T13	ms	500	--	--

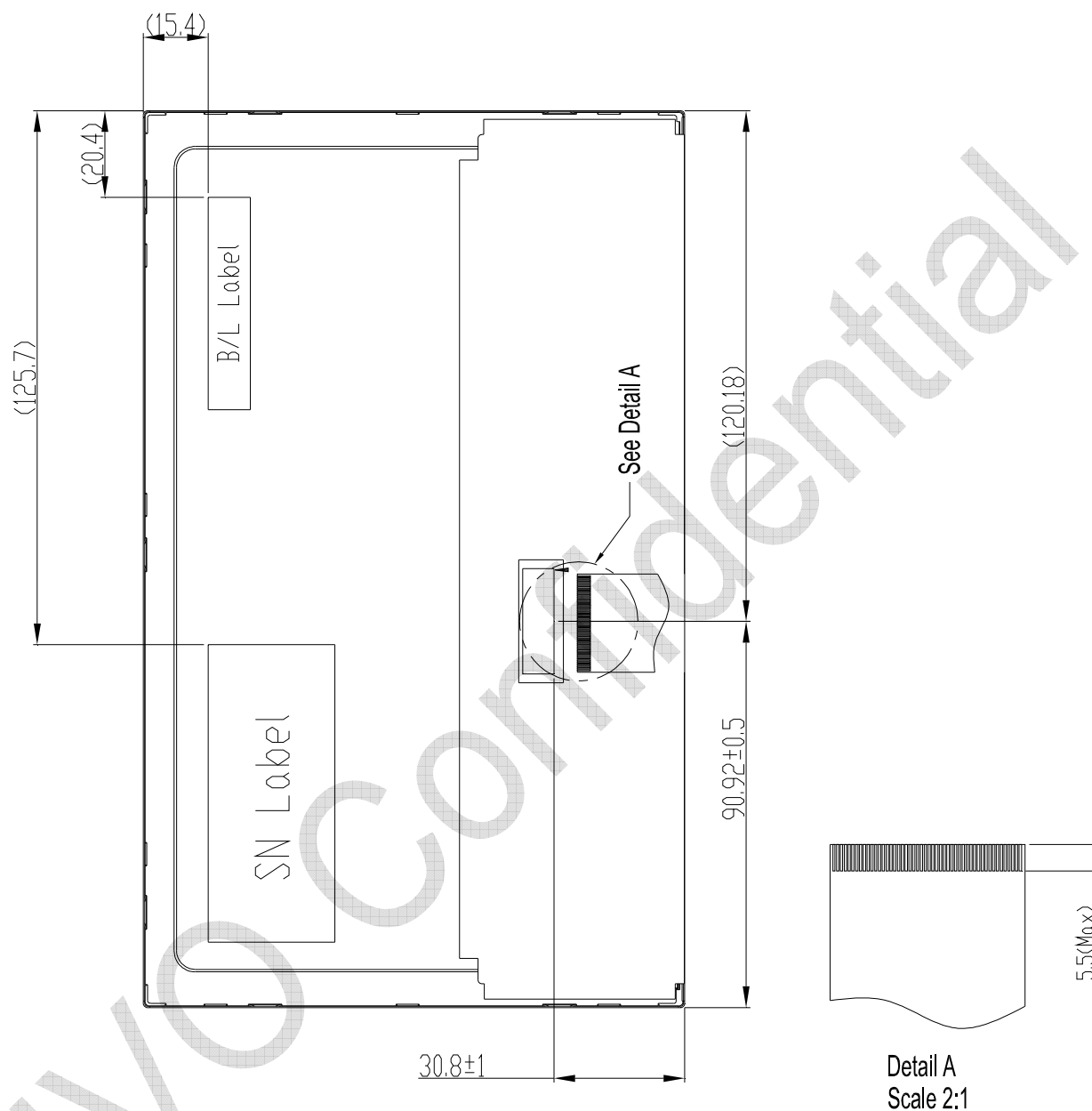
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10.0 Mechanical Characteristics**10.1 Outline Drawing****Figure 12 Reference Outline Drawing (Front Side)**

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Figure 13 Reference Outline Drawing (Back Side)



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10.2 Dimension Specifications

Table 10 Module Dimension Specifications

Width [mm]	211.1 ± 0.3
Height [mm]	128.4 ± 0.3
Thickness [mm]	6.6 ± 0.5
Weight [g]	$255 \pm 8\%$

11.0 Reliability

Item	Criterion
A	There is no function defect and occurrence of any new defective shall not be allowed.
B	In case of malfunction defect caused by ESD damage. If it would be recovered to normal state after resetting, it would be judge as pass.
C	Image Sticking is not visible through 8% ND filter after 10 mins with 50%Grayscale pattern.

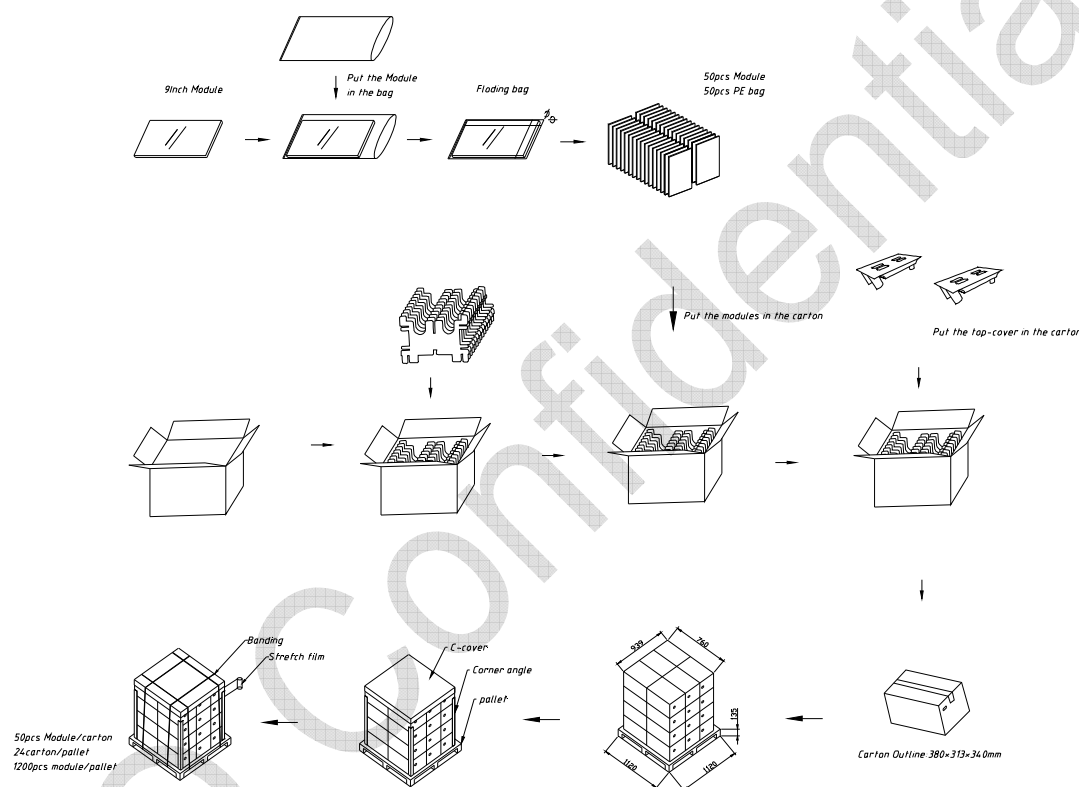
Item	Package	Test Conditions	Conditions
High Temperature Storage Test	Module	80℃, 300hrs	A
Low Temperature Storage Test	Module	-30℃, 300hrs	A
High Temp./High Humidity Storage Test	Module	50℃, 90%, 300hrs	A
High Temperature Operation Test	Module	75℃, 300hrs	A
Low Temperature Operating Test	Module	-20℃, 300hrs	A
High Temp./High Humidity Operating Test	Module	50℃, 90%, 300hrs	A
Thermal Shock Non-operation Test	Module	-30℃ ~ 80℃; 1hr/each cycle, 200cycles	A
Shock Test	With package	Half Sine Wave $\pm X, Y, Z$ 240G, 2ms, 1 Times each axis	A
Vibration Test	With package	1.5G, 10~500 Hz, x、y、z each axis/1h	A
ESD Test	Module	<contact> operate $\pm 8kV$ <Air> operate $\pm 15kV$	B
Image Sticking test	Module	25℃, chess pattern (7*5) test 8hrs	C

Note: 1. In Operating test, the B/L voltage and current must be in spec.

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2. All the judgments are under normal temperature and the sample need to be static more than 2 hours in the normal temperature before judge.
3. During measurement, the condensation water or remains shall not be allowed.
4. The minimum sample quantity of test is 3pcs.
5. There is no display function fail issue occurred, all the cosmetic specification is judged before the reliability stress.

12.0 Package Specification

Components Material	Carton	PE Bag	Module	Protect Film	weight
Material Size(mm)	380*313*340 (Outline)	255*137*0.06	211.1*128.4*6.6 (Outline)	205*122*0.08	15.5kg
Amount (Pcs/Carton)	1	50	50	50	50Pcs module (include packing 2.75kg)

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13.0 Lot Mark

M0901SWP1 R0 : IVO Product Name

HW : Second Source/Version FW: EDID Version
23 product code

Grade mark : "ZB" means Z grade; (No mark) means A grade

Lot Mark

13.1 Lot Mark

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
---	---	---	---	---	---	---	---	---	----	----	----	----	----	----	----	----	----	----	----

code 1,2,4,5,6,7,8,9,10,11,16: IVO internal flow control code.

code 3: Production location.

code 12: Production year.

code 13: Production month.

code 14,15: Production date.

Code 17,18,19,20: Serial number.

Note (1) Production Year

Year	2,006	2,007	2,008	2,009	2,010	2,011	2,012	2,013	2,014	2,015
Mark	6	7	8	9	A	B	C	D	E	F

Note (2) Production Month

Month	Jan.	Feb.	Mar.	Apr.	May.	Jun.	Jul.	Aug.	Sep.	Oct	Nov.	Dec.
Mark	1	2	3	4	5	6	7	8	9	A	B	C

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13.2 23 product barcode

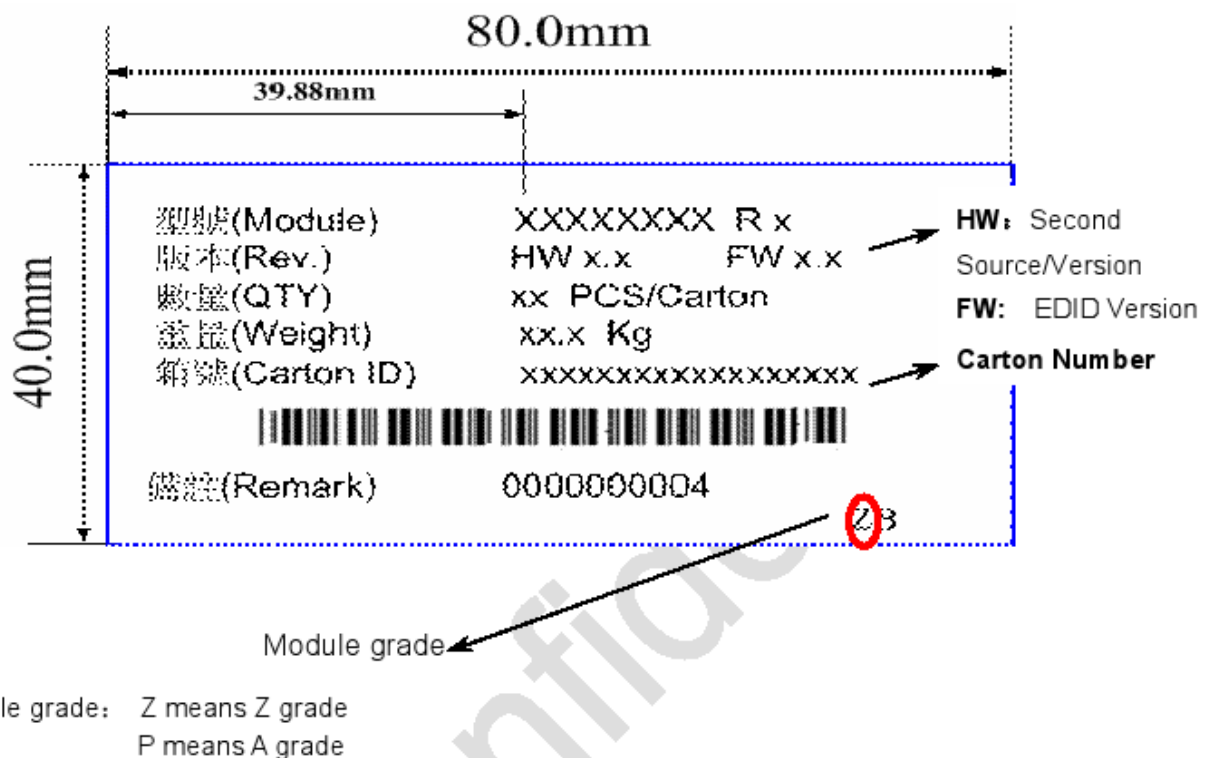
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23
---	---	---	---	---	---	---	---	---	----	----	----	----	----	----	----	----	----	----	----	----	----	----

code 1,2: MD Module Domain

code 3,4,5,6,7: IVO internal module name.

code 8,9,10,13,16: IVO internal flow control code.

code 11,12: Cell location Suzhou defined as "SZ".

13.3 Catron Lable

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14.0 General Precaution**14.1 Use Restriction**

This product is not authorized for use in life supporting systems, aircraft navigation control systems, military systems and any other application where performance failure could be life-threatening or otherwise catastrophic.

14.2 Handling Precaution

- (1) Please mount LCD module by using mounting holes arranged in four corners tightly.
- (2) Do not disassemble or modify the module. It may damage sensitive parts inside LCD module, and may cause scratches or dust on the display. IVO does not warrant the module, if customers disassemble or modify the module.
- (3) If LCD panel is broken and liquid crystal spills out, do not ingest or inhale liquid Crystal, and do not contact liquid crystal with skin. If liquid crystal contacts mouth or eyes, rinse out with water immediately. If liquid crystal contacts skin or cloths, wash it off immediately with alcohol and Rinse thoroughly with water.
- (4) Disconnect power supply before handling LCD module
- (5) Refrain from strong mechanical shock and /or any force to the module.
- (6) Do not exceed the absolute maximum rating values, such as the supply voltage variation, input voltage variation, variation in parts' parameters, environmental temperature; etc otherwise LCD module may be damaged. It's recommended employing protection circuit for power supply.
- (7) Do not touch, push or rub the polarizer with anything harder than HB pencil lead. Use fingerstalls of soft gloves in order to keep clean display quality, when Persons handle the LCD module for incoming inspection or assembly.
- (8) When the surface is dusty, please wipe gently with absorbent cotton or other soft Material. When cleaning the adhesives, please use absorbent cotton wetted with a little Petroleum benzene or other adequate solvent.
- (9) Wipe off saliva or water drops as soon as possible. If saliva or water drops Contact with polarizer for a long time, they may causes deformation or color Fading.
- (10) Protection film must remove very slowly from the surface of LCD module to Prevent from electrostatic occurrence.
- (11) Because LCD module uses CMOS-IC on circuit board and TFT-LCD panel, it is Very weak to electrostatic discharge, Please be careful with electrostatic Discharge .Persons who handle the module should be grounded through adequate methods.
- (12) Do not adjust the variable resistor located on the module.

14.3 Storage Precaution

- (1) Please do not leave LCD module in the environment of high humidity and high temperature for a long time.
- (2) The module shall not be exposed under strong light such as direct sunlight. Otherwise, Display characteristics may be changed.
- (3) The module should be stored in a dark place. It is prohibited to apply sunlight or fluorescent light in storage.

14.4 Operation Precaution

- (1) Do not connect or disconnect the module in the "Power On" condition.
- (2) Power supply should always be turned on/off by 9.0 "Power on/off sequence"
- (3) Module has high frequency circuits. Sufficient suppression to the electromagnetic

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interference should be done by system manufacturers. Grounding and shielding methods may be important to minimize the interference.

- (4) After installation of the TFT Module into an enclosure, do not twist nor bend the TFT Module even momentary. At designing the enclosure, it should be taken into consideration that no bending/twisting forces are applied to the TFT Module from outside. Otherwise the TFT Module may be damaged.

14.5 Others

- (1) Ultra-violet ray filter is necessary for outdoor operation.
- (2) Avoid condensation of water which may result in improper operation or disconnection of electrode.
- (3) If the module keeps displaying the same pattern for a long period of time, the image may be "sticked" to the screen.
- (4) This module has its circuitry PCB's on the rear side and should be handled carefully in order not to be stressed.

14.6 Disposal

When disposing LCD module, obey the local environmental regulations.