InfoVision Optoelectronics (Kunshan) Co.,LTD.

Document Name	M090AWP4 R0 Customer Approval Specification			Page 1 of 28	
Document No.		Made/Revised Date	2018/04/09	Ver.	01

Customer Approval Specification

To:

Product Name: M090AWP4 R0

Document Issue Date: 2018/04/09

Customer	InfoVision Optoelectronics
SIGNATURE	**SIGNATURE**
	REVIEWED BY CQM
	PREPARED BY FAE
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Revision	Date	Page	Old Description	New Description	Remark
00	2017/11/26	All	--	First issued	
01	2018/04/09	17	--	Update Figure9	

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1.0 General Descriptions

1.1 Introduction

The M090AWP4 R0 is a Color Active Matrix Liquid Crystal Display with a back light system. The matrix uses a-Si Thin Film Transistor as a switching device. This TFT LCD has a 9 inch diagonally measured active display area with WVGA resolution (800 horizontal by 480 vertical pixels array).

1.2 Features

- Supported WVGA Resolution
- TTL Interface
- Compatible with RoHS Standard

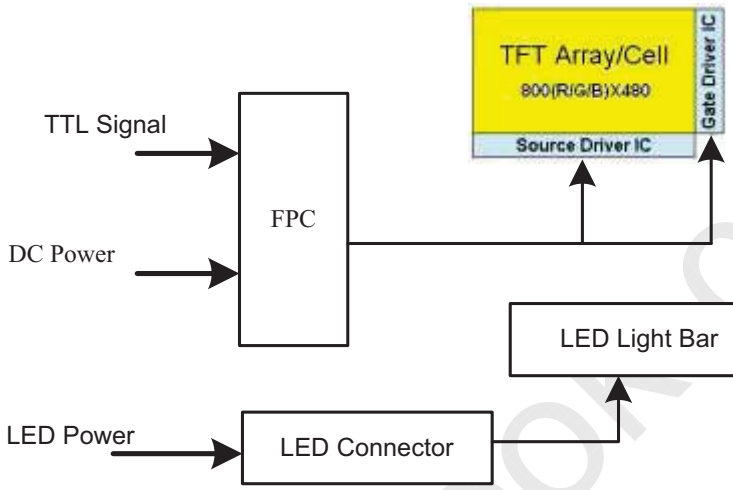
1.3 Product Summary

Items	Specifications	Unit
Screen Diagonal	9	inch
Active Area (H x V)	198.00x 112.08	mm
Number of Pixels (H x V)	800 x 480	-
Pixel Pitch (H x V)	0.2475 x 0.2335	mm
Pixel Arrangement	R.G.B. Vertical Stripe	-
Display Mode	Normally White	-
White Luminance	750 (Typ.)	cd /m^2
Contrast Ratio	700 (Typ.)	-
Response Time	12(Typ.)@25℃	ms
Input Voltage	3.3(Typ.)	V
Weight	251(Max.)	g
Outline Dimension (H x V x D)	210.82(Typ.)x 126.96(Typ.) x 6.4(max)	mm
Electrical Interface (Logic)	TTL	-
Support Color	262 K	-
NTSC	70(Typ.)	%
Optimum Viewing Direction	6 O'clock	-
Surface Treatment	Anti-glare,3H	-

1.4 Functional Block Diagram

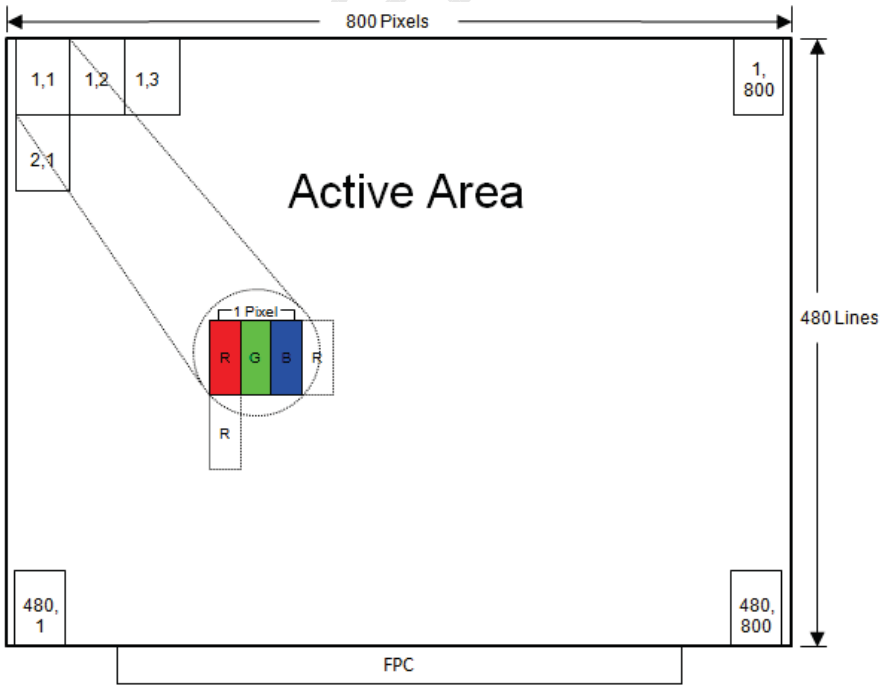
Figure 1 shows the functional block diagram of the LCD module.

Figure 1 Block Diagram



1.5 Pixel Mapping

Figure2 Pixel Mapping



2.0 Absolute Maximum Ratings

Table 1 Electrical & Environment Absolute Rating

Item	Symbol	Min.	Max.	Unit	Note
Power supply voltage	VCC	-0.5	5	V	GND=0
	VDDA	-0.5	15	V	AVSS=0
	VGH	-0.3	42	V	
	VGL	-20	0.3	V	
	Supply range Vgh-Vgl	-0.3	40	V	
	V1~V14	-0.5	15	V	
Logic Signal Input Level	V_{Signal}	-0.5	VCC	V	TTL
Operating Temperature	T_{gs}	-30	85	℃	(1),(2), (3),(4)
Storage Temperature	T_a	-40	90	℃	

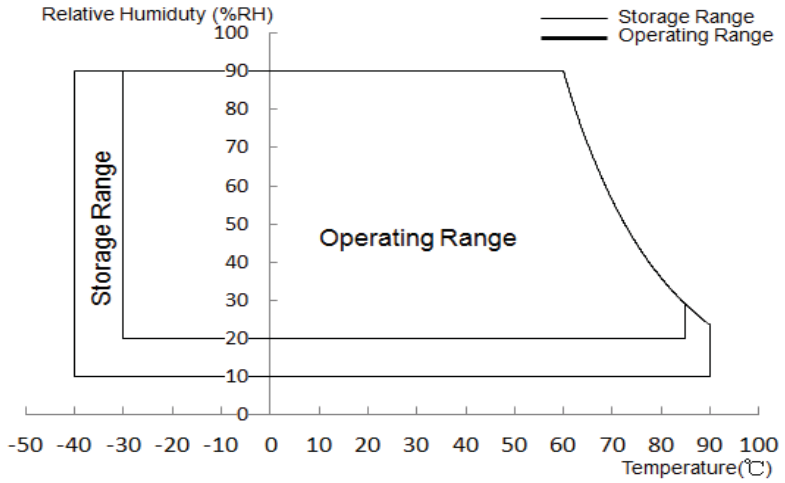
Note (1) All the parameters specified in the table are absolute maximum rating values that may cause faulty operation or unrecoverable damage, if exceeded. It is recommended to follow the typical value.

Note (2) All the contents of electro-optical specifications and display fineness are guaranteed under Normal Conditions. All the display fineness should be inspected under normal conditions. Normal conditions are defined as follow: Temperature: 25℃, Humidity: 55± 10%RH.

Note (3) Unpredictable results may occur when it was used in extreme conditions. T_a= Ambient Temperature, T_{gs}= Glass Surface Temperature. All the display fineness should be inspected under normal conditions.

Note (4) Temperature and relative humidity range are shown in the figure below. Wet bulb temperature should be lower than 57.8℃, and no condensation of water. Besides, protect the module from static electricity.

Figure 3 Absolute Ratings of Environment of the LCD Module



3.0 Optical Characteristics

The optical characteristics are measured under stable conditions as following notes.

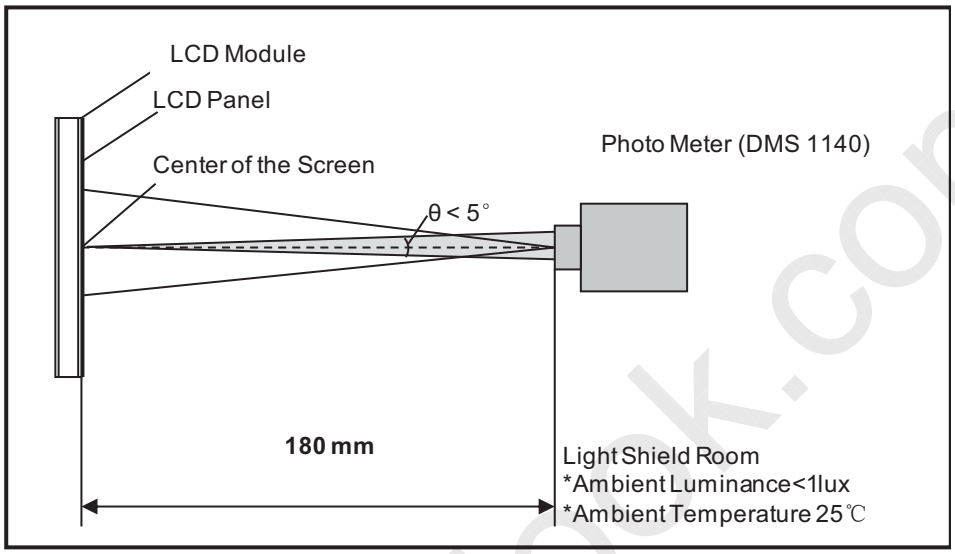
Table 2 Optical Characteristics

Item	Conditions		Min.	Typ.	Max.	Unit	Note
Viewing Angle （CR>10）	Horizontal	θ_{x+}	60	70	-	degree	(1),(2),(3),(4)(8)
		θ_{x-}	60	70	-		
	Vertical	θ_{y+}	40	50	-		
		θ_{y-}	60	70	-		
Contrast Ratio	Center		500	700	-	-	(1),(2),(4),(8) θx=θy=0°
Response Time	Rising + Falling	25℃	-	12	20	ms	(1),(2),(5),(8) θx=θy=0°
		-20℃	-	148	250		
		-30℃	-	323	550		
Color Chromaticity (CIE1931)	Red x		Typ. -0.04	0.643	Typ. +0.04	-	(1),(2),(3),(8) θx=θy=0°
	Red y			0.340		-	
	Green x			0.294		-	
	Green y			0.635		-	
	Blue x			0.151		-	
	Blue y			0.065		-	
	White x			0.313		-	
	White y			0.329		-	
NTSC	-		65	70	-	%	(1),(2),(3),(8) θx=θy=0°
White Luminance	Center Point		650	750	-	cd/m^2	(1),(2),(6),(8) θx=θy=0°
Luminance Uniformity	9 Points		70	80	-	%	(1),(2),(7),(8) θx=θy=0°

Note (1) Measurement Setup:

The LCD module should be stabilized at given ambient temperature (25℃) for 30 minutes to avoid abrupt temperature changing during measuring. In order to stabilize the luminance, the measurement should be executed after lighting backlight for 30 minutes in the windless room.

Figure 4 Measurement Setup

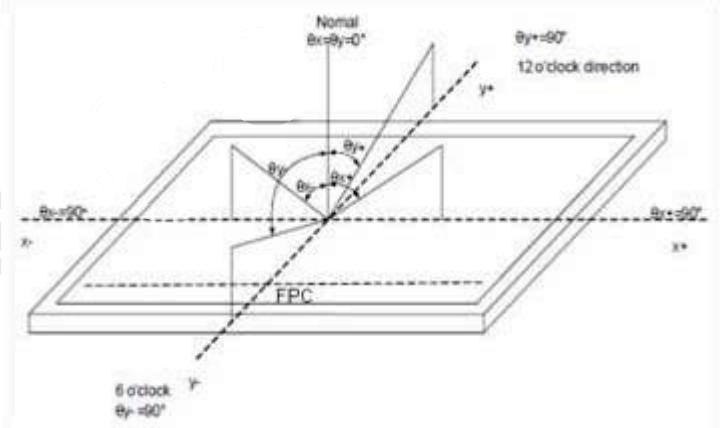


Note (2) The LED input parameter setting as:

ILED= 165mA

Note (3) Definition of Viewing Angle

Figure 5 Definition of Viewing Angle



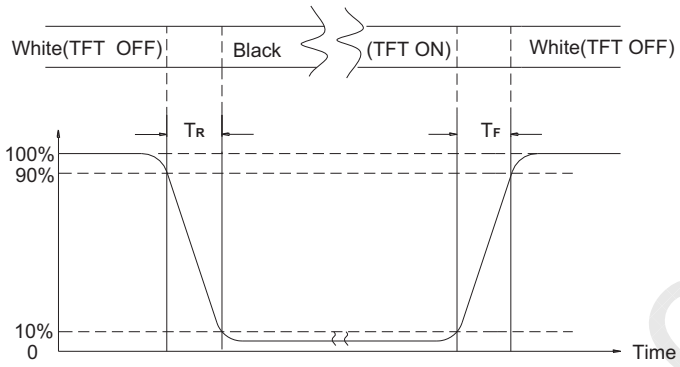
Note (4) Definition of Contrast Ratio (CR)

The contrast ratio can be calculated by the following expression:

Contrast Ratio (CR) = The luminance of White pattern/ The luminance of Black pattern

Note (5) Definition of Response Time (T_R, T_F)

Figure 6 Definition of Response Time



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Note (6) Definition of Luminance White

Measure the luminance of White pattern (Ref.: Active Area)

Display Luminance=L1（center point）

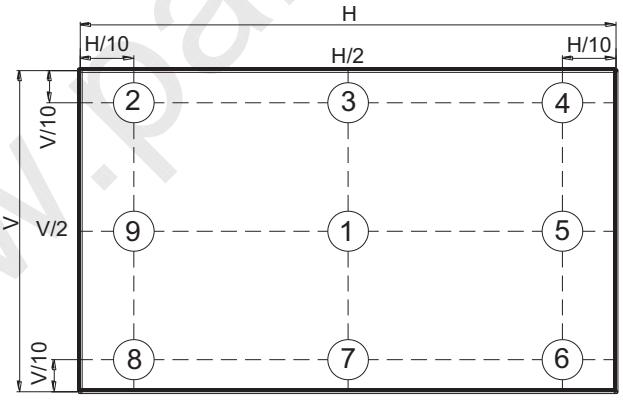
Note (7) Definition of Luminance Uniformity (Ref.: Active Area)

Measure the luminance of White pattern at 9 points.

Luminance Uniformity= Min.(L1, L2, ... L9) / Max.(L1, L2, ... L9)

H—Active Area Width, V—Active Area Height, L—Luminance

Figure 8 Measurement Locations of 9 Points



Note (8) All optical data are based on IVO given system & nominal parameter & testing machine in this document.

4.0 Electrical Characteristics

4.1 Interface Connector

Table 5 Signal Connector Type

Item	Description
Mating Receptacle / Type (Reference)	FH52-60S-0.5SH

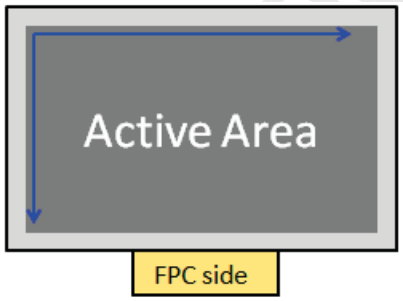
Table 6 Signal Connector Pin Assignment

Pin No.	Symbol	Description	Note.
1	VCOM	Common Voltage	-
2	VCOM	Common Voltage	-
3	GND	Digital ground	-
4	VGH	Gate on Voltage （22V+/-1V）	-
5	NC	Not connect	-
6	VGL	Gate OFF Voltage （-7V+/-1V）	-
7	GND	Digital ground	-
8	LR	Select Left/Right Shift	(1)
9	CLKPOL	Input clock edge selection. Normally pull low CLKPOL="1". Latch data at DCLK rising edge. CLKPOL="0", Latch data at DCLK falling edge(Default)	-
10	GND	Digital ground	-
11	GND	Digital ground	-
12	UD	Up/Down control Pin	(1)
13	VCC	Digital power	-
14	VCC	Digital power	-
15	BIST	For IVO Test Only When BIST="H" Panel into BIST Model（DCLK input is not needed） When BIST="L" Normal Operations（Default） Suggest Connecting to GND if not used	-
16	DE	Data Input Enable	-
17	GND	Digital ground	-
18	DCLK	Clock for input data, Data latched at rising/falling edge of this signal. Default falling edge.	-

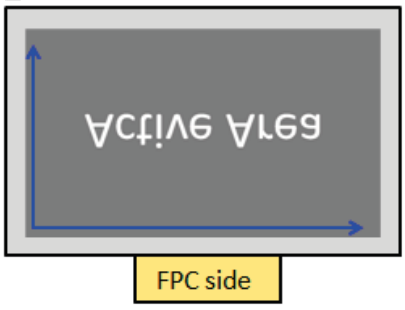
		Default falling edge	
19	GND	Digital ground	-
20	VCCA	Analog power	-
21	VCCA	Analog power	-
22	GND	Digital ground	-
23	B5	Blue data input(MSB)	-
24	B4	Blue data input	-
25	B3	Blue data input	-
26	B2	Blue data input	-
27	B1	Blue data input	-
28	B0	Blue data input(LSB)	-
29	GND	Digital ground	-
30	G5	Green data input(MSB)	-
31	G4	Green data input	-
32	G3	Green data input	-
33	G2	Green data input	-
34	G1	Green data input	-
35	G0	Green data input(LSB)	-
36	GND	Digital ground	-
37	R5	Red data input(MSB)	-
38	R4	Red data input	-
39	R3	Red data input	-
40	R2	Red data input	-
41	R1	Red data input	-
42	R0	Red data input(LSB)	-
43	GND	Digital ground	-
44	V14	Gamma correction voltage reference	-
45	V13	Gamma correction voltage reference	-
46	V12	Gamma correction voltage reference	-
47	V11	Gamma correction voltage reference	-
48	V10	Gamma correction voltage reference	-
49	V9	Gamma correction voltage reference	-
50	V8	Gamma correction voltage reference	-
51	V7	Gamma correction voltage reference	-
52	V6	Gamma correction voltage reference	-

53	V5	Gamma correction voltage reference	-
54	V4	Gamma correction voltage reference	-
55	V3	Gamma correction voltage reference	-
56	V2	Gamma correction voltage reference	-
57	V1	Gamma correction voltage reference	-
58	AVSS	Analog ground	-
59	RSTB	Global Reset pin. Active low to enter Reset State. Suggest to connecting with an RC reset circuit for stability. Normally pull high.	(2)
60	GND	Digital ground	-

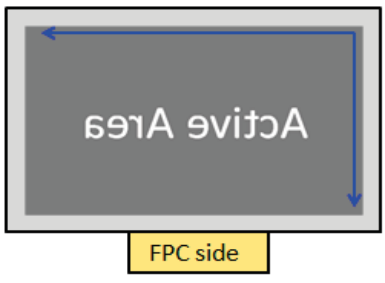
Note(1) LR: High, UD:Low (Default)



LR: High, UD:High



LR: Low, UD:Low



LR: Low, UD:High

Note(2) H: 2.6~3.6V; L:0~0.7V

Table5 Backlight Connector Type

Item	Description
Mating Receptacle / Type (Reference)	IMSA-9637S-10Y800

Table 6 Backlight Connector Pin Assignment

Pin No.	Symbol	Description
1	LED-PIN1	V+
2	LED-PIN2	V+
3	LED-PIN3	V+
4	LED-PIN4	/
5	LED-PIN5	/
6	LED-PIN6	V-
7	LED-PIN7	V-
8	LED-PIN8	V-
9	LED-PIN9	/
10	LED-PIN10	/

Table 7 External Gamma Reference Voltage

Gamma Voltage	Unit(V)
V1	11.2±0.1
V2	10.185±0.1
V3	8.692±0.1
V4	8.064±0.1
V5	7.758±0.1
V6	7.094±0.1
V7	6±0.05
V8	5.6±0.05
V9	4.306±0.05
V10	3.642±0.05
V11	3.136±0.05
V12	2.708±0.03
V13	1.215±0.03
V14	0.2±0.01

Note: Vcom must be adjusted to optimize display quality: Crosstalk, Contrast Ratio etc.

4.2 Power Voltage Specification

Table 8 Power Voltage

Item	Symbol	Min.	Typ.	Max.	Units	Note
Input High Level	VIH	2.6	-	3.6	V	(1)(2)
Input low voltage	VIL	0	-	0.7	V	

Note (1) Operating temperature 25℃, humidity 55%RH;

Note (2) DCLK, DE, Digital Data, BIST, RSTB, LR, UD, CLKPOL

4.3 Interface Timings

4.3.1 Timing Characteristics

Synchronization method should be DE mode.

Table 9 Interface Timings

Parameter	Symbol	Unit	Min.	Typ.	Max.
DCLK	FCLK	MHz	29	33.3	40
H Total Time	Th	clocks	908	928	1170
H Active Time	HA	clocks		800	
H Blanking Time	HB	clocks	108	128	370
V Total Time	Tv	lines	517	598	712
V Active Time	VA	lines		480	
V Blanking Time	VB	lines	37	118	232
Frame Frequency	Ff	Hz	55	60	65

Note1: HT * VT *Frame Frequency≤40MHz

Note2: H Blanking Time and V Blanking Time can not be changed at every frame.

Figure 8 Timing Characteristics

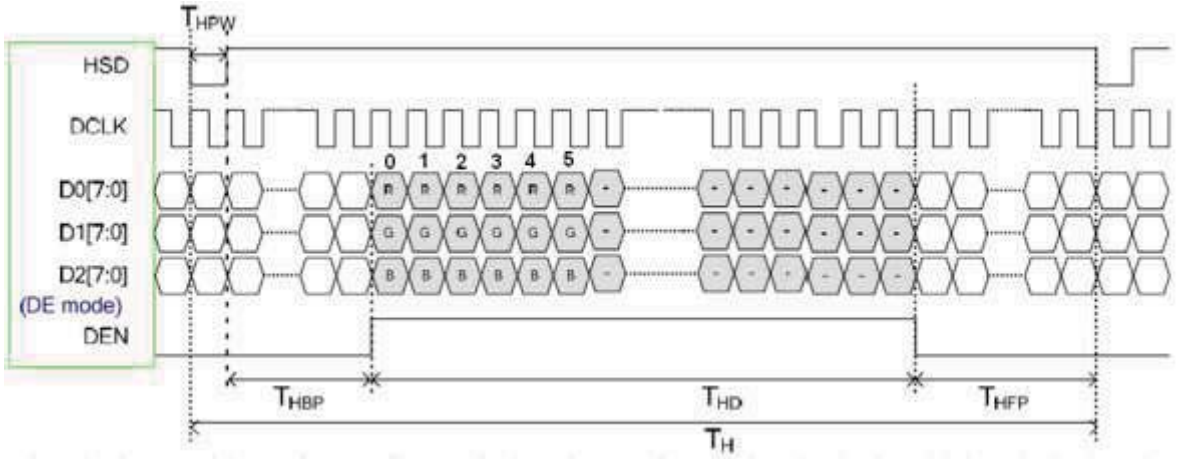
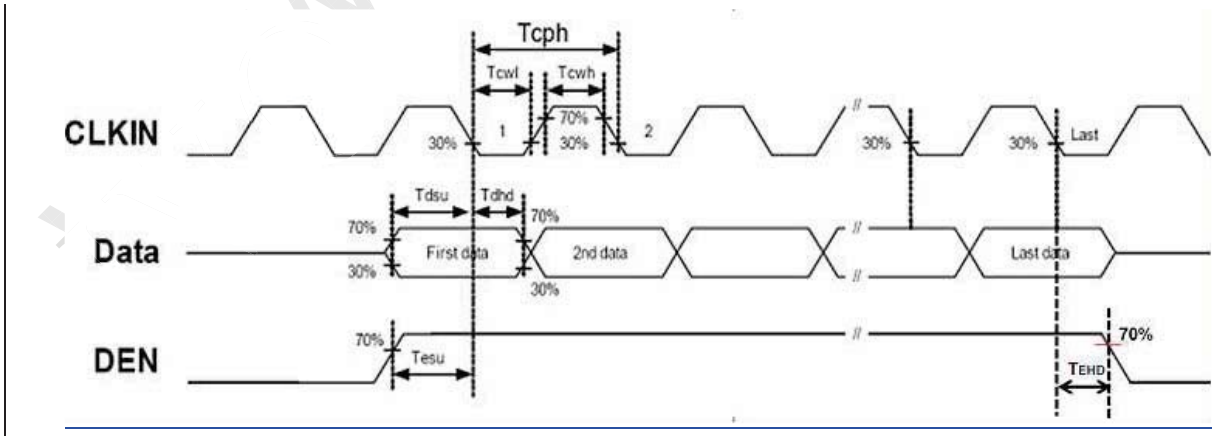


Table 10 Input setup timing requirement

Parameter	Symbol	Min.	Typ.	Max.	Unit	Conditions
Clock frequency	FCLK	29	33.3	40	MHz	
Clock cycle time	TCPH	25	30	34.5	ns	
Clock pulse duty	TCWH	40%	50%	60%	TCPH	
Data setup time	TDSU	8	-	-	ns	
Data hold time	TDHD	8	-	-	ns	
DEN setup time	TESU	8	-	-	ns	
DEN hold time	TEHD	8	-	-	ns	

Figure 9 Input setup timing requirement



4.4 Input Power Specifications

Input power specifications are as follows.

Table 11 Input Power Specifications

Parameter		Symbol	Min.	Typ.	Max.	Unit	Note
System Power Supply							
LCD Drive Voltage (Logic)		V_{CC}	3.0	3.3	3.6	V	(1),(2)
Power Supply		VDDA	11.45	11.6	11.75	V	
Power Supply		Vcom	4.13	4.63	5.13	V	
Power Supply		VGH	21	22	23	V	
Power Supply		VGL	-8	-7	-6	V	
VCC Current	Black Pattern	I_{VCC}	-	-	12	mA	(1),(3)
VDDA Current		I_{VDDA}	-	-	15	mA	
VGH Current		I_{VGH}	-	-	2	mA	
VGL Current		I_{VGL}	-	-	2	mA	
Power Logic Consumption (VCC)	Black Pattern	P_{VCC}	-	-	39.6	mW	
Power Analog Consumption (VDDA)		P_{VDDA}	-	-	174	mW	
Power Consumption (VGH)		P_{VGH}	-	-	44	mW	
Power Consumption (VGL)		P_{VGL}	-	-	14	mW	
LCD Self Test (BIST)	VIH	V_{BIST}	2.6	-	3.6	V	(1)
	VIL		0	-	0.7	V	
Vertical/Horizontal Reverse Scan	VIH	V_{SCAN}	2.6	-	3.6	V	
	VIL		0	-	0.7	V	
Allowable Logic/LCD Drive Ripple Voltage		V_{VCC-RP}	-	-	200	mV	
LED Power Supply							
LED Power Consumption		P_{LED}	-		4.5	W	(1),(6)
LED Forward Voltage		V_F			3.4	V	(1),(2) (5)
LED Forward Current		I_F	-	55	-	mA	
LED Life Time		LT	30,000	-	-	Hours	

Note (1) All of the specifications are guaranteed under normal conditions. Normal conditions are defined as follow: Temperature: 25℃, Humidity: 55± 10%RH.

Note (2) All of the absolute maximum ratings specified in the table, if exceeded, may cause faulty operation or unrecoverable damage. It is recommended to follow the typical value.

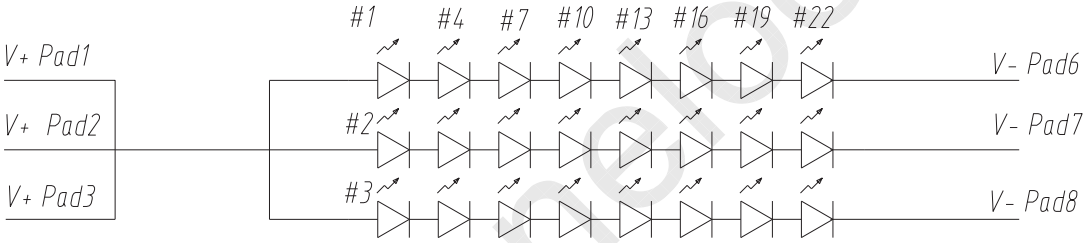
Note (3) The specified VCC,VDDA,VGH,VGL current and power consumption are measured under the V_{CC} = 3.3 V, FV= 60 Hz condition and Black pattern.

Note (4) The life time is determined as the sum of the lighting time till the luminance of LCD at the typical LED current reducing to 50% of the minimum value under normal operating condition.

Note (5) The life time is determined as the sum of the lighting time till the luminance of LCD at the typical LED current reducing to 50% of the minimum value under normal operating condition.

Note (6) Definition of VLED and PLED

$V_{LED} = V_F \times 8$, $I_{LED} = I_F \times 3$, $PLED = V_{LED} \times I_{LED}$

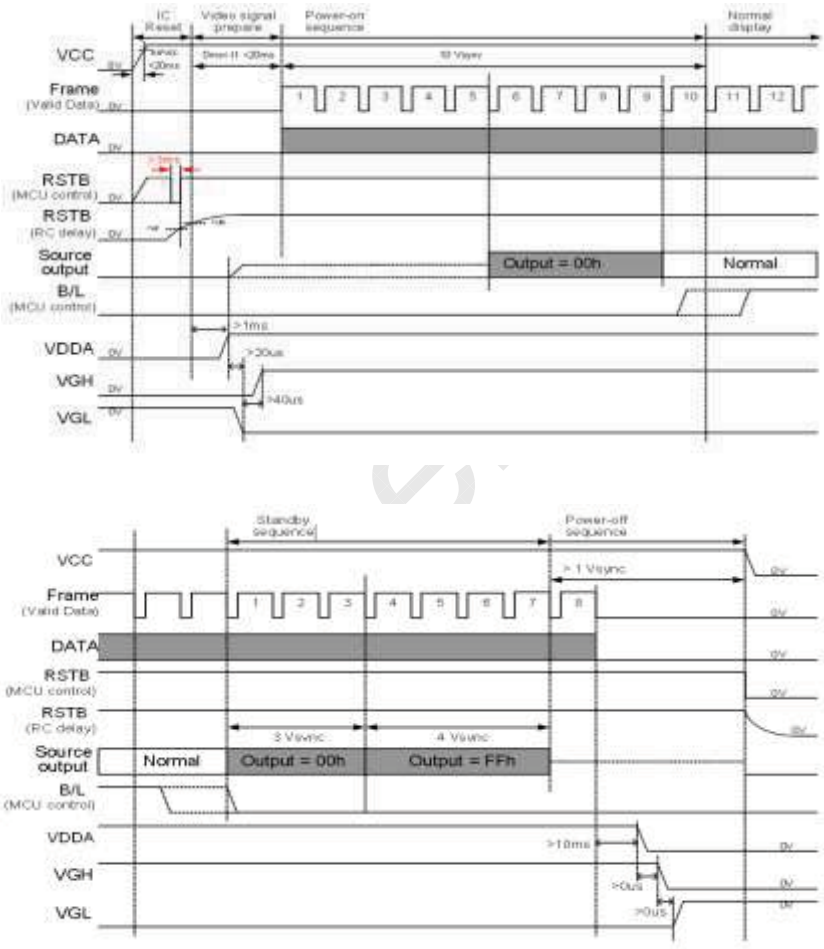


4.5 Power ON/OFF Sequence

1.Interface signals are also shown in the chart. Signals from any system shall be Hi-resistance state or low level when VCC voltage is off.

2. When system first start up, should keep the VCC high time longer than 200ms, otherwise may cause image sticking when VCC drop off.

Figure 16 Power Sequence



Power on Sequence: VCC➔RSTB➔ VDDA ➔ VGL ➔ VGH ➔ Data➔B/L

Power off Sequence: B/L➔ Data ➔ VDDA ➔VGH ➔ VGL ➔RSTB ➔ VCC

Parameter	Symbol	Min.	Typ.	Max.	Unit	Conditions
VCC power source slew time	TPOR	-	-	20	ms	From 0V to 90%VCC
RSTB active pulse width	TRSTB	1			ms	

5.0 Mechanical Characteristics

5.1 Outline Drawing

Figure 17 Reference Outline Drawing (Front Side)

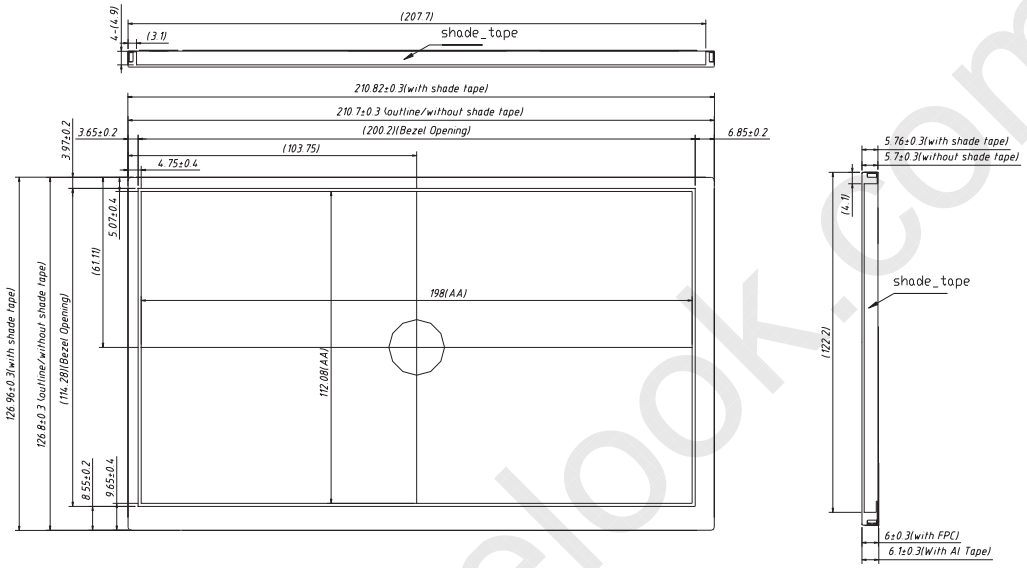
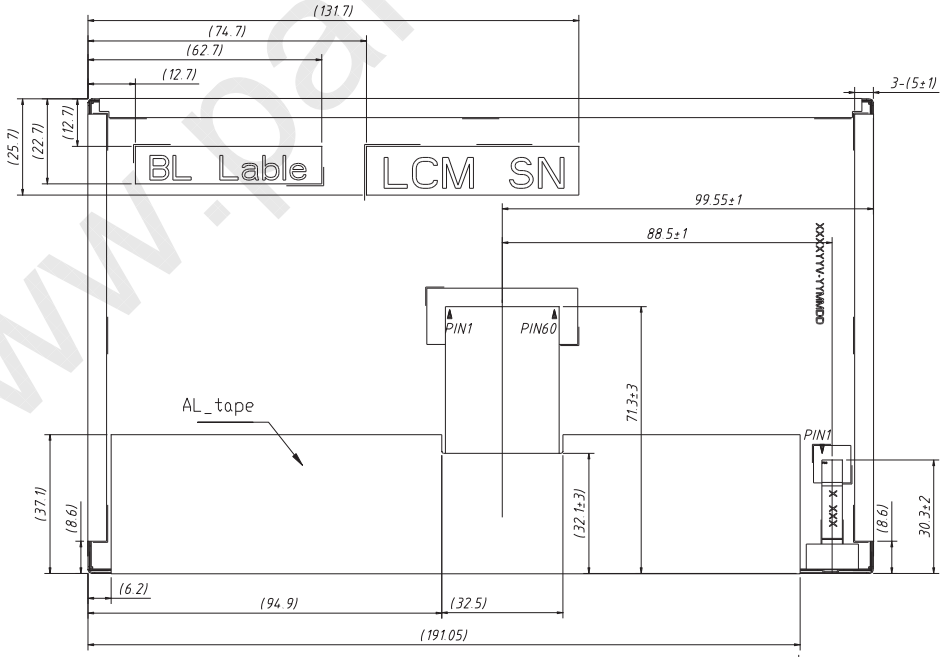


Figure 18 Reference Outline Drawing (Back Side)



Unit:mm

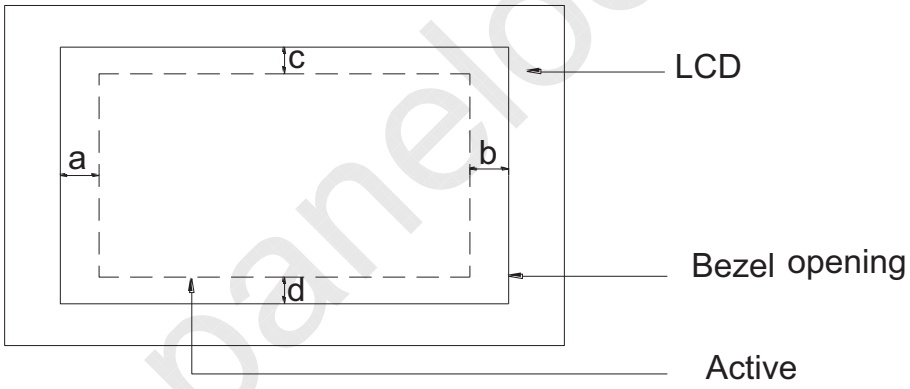
5.2 Dimension Specifications

Table 11 Module Dimension Specifications

Item	Min.	Typ.	Max.	Unit
Height	126.66	126.96	127.26	mm
Width	210.52	210.82	211.12	mm
Thickness	5.8	6.1	6.4	mm
Weight	-	-	251	g
BM: | a-b | & | c-d |	-	-	0.6	mm

Note：1.Outline dimension measure instrument: Vernier Caliper.

Figure 19 BM Area



6.0 Reliability Conditions

Table 6 Reliability Condition

Item		Package	Test Conditions		Note
High Temperature/High Humidity Operating Test		Module	T_{gs}=60°C/90%RH,500hrs		(1),(2),(3),(4)
High Temperature Operating Test		Module	T_{gs}=85°C,500hrs		
Low Temperature Operating Test		Module	T_a=-30°C,500hrs		
Thermal Cycle		Module	-30~85°C,20%~90%RH, 4cycle,29hrs/cycle (25°C/50%→85°C/20%,1hrs; 85°C/20%,6hrs; 85°C/20%→60°C/90%,1hrs; 60°C/90%,6hrs 60°C/90%→-30°C/0%,2hrs; -30°C/0%,12hrs; -30°C/0%→25°C/50%,1hrs;)		
Thermal Shock Non-operating Test		Module	-40℃-85℃, 60min/each cycle,500cyc		(1),(3),(4)
High Temperature Storage Test		Module	T_a= 90°C,500hrs		(1),(3),(4)
Low Temperature Storage Test		Module	T_a=-40°C,500hrs		
Shock Non-operating Test		Module	100G,6ms,sin wave,±XYZ×3times,Total 18times		(1),(3),(5)
Vibration Non-operating Test		Module	Half-sine Frequency: 8Hz ~ 33Hz Stroke: 1.3mm Sweep: 2.9G 33.3Hz ~ 400Hz X,Z Cycle : 15 minutes 2 hrs for each direction of X,Z ; 4 hours for Y direction		
ESD Test	Operating	Module	Air	Voltage: ±5KV,±10KV,±15KV (C=150pF,R=150Ω) Class C	(1),(2),(6)
Image Sticking	Normal temperature（25℃）	Module	Normal temperature : Chessboard 5*7 , change to 50% gray pattern, check point: 2hrs(10s)/4hrs(10s)/ 8hrs(2min) ND8% invisible;		(1),(2),(7)
	High temperature (70°C)	Module	High temperature :70℃ chessboard 5*7 , change to 50% gray pattern, check point : 30min(2s) invisible.		

Note (1) A sample can only have one test. Outward appearance, image quality and optical data can only be checked at normal conditions according to the IVO document before reliable test. Only check the function of the module after reliability test.

Note (2) The setting of electrical parameters should follow the typical value before reliability test.

Note (3) During the test, it is unaccepted to have condensate water remains. Besides, protect the module from static electricity.

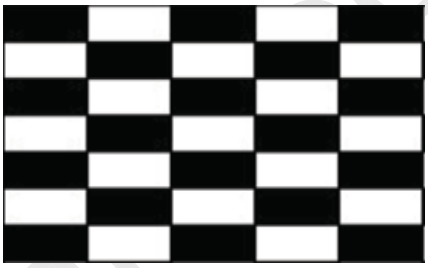
Note (4) The sample must be released for 24 hours under normal conditions before judging. Furthermore, all the judgment must be made under normal conditions. Normal conditions are defined as follow: Temperature: 25℃, Humidity: 55± 10%RH. T_a= Ambient Temperature, T_{gs}= Glass Surface Temperature.

Note (5) The module should be fixed firmly in order to avoid twisting and bending.

Note (6) It could be regarded as pass, when the module recovers from function fault caused by ESD after resetting.

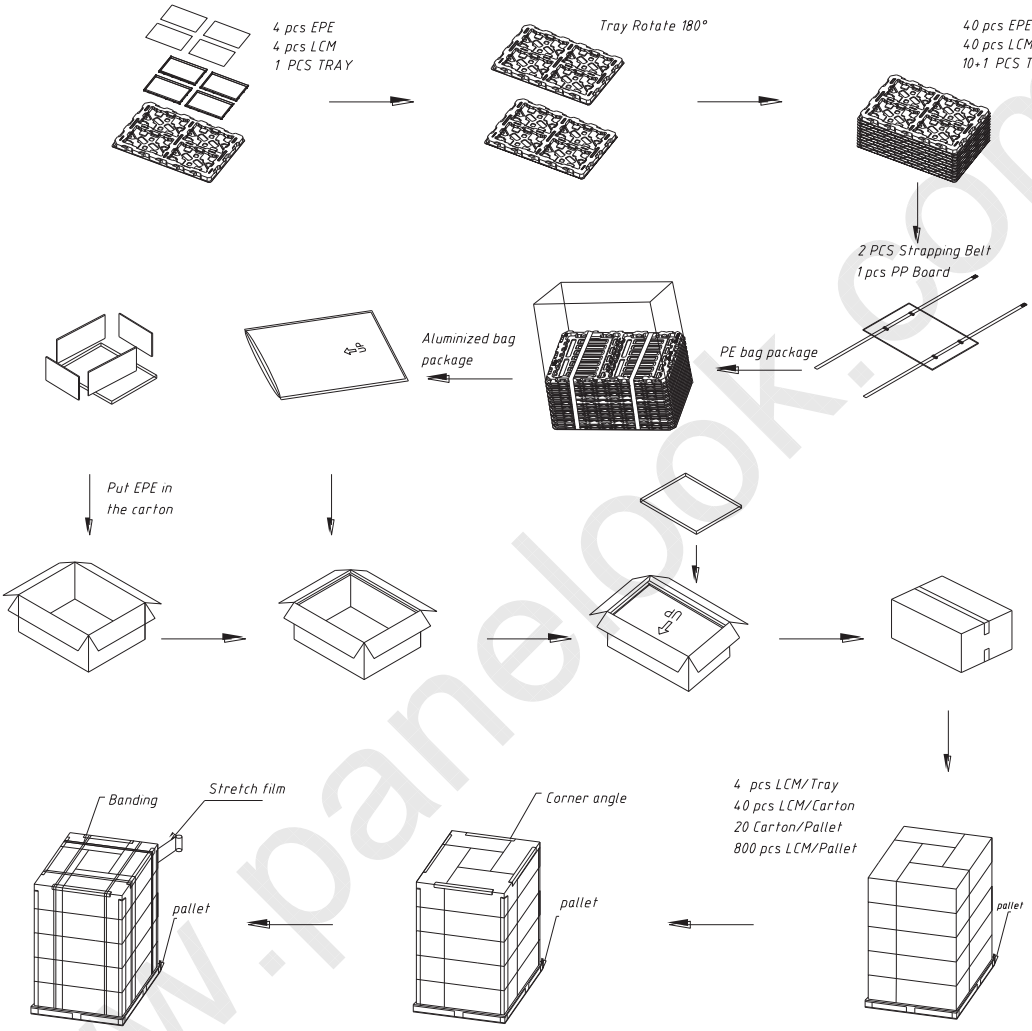
Note (7) It is recommended to follow the nominal parameter specified by IVO before the Image Sticking test. Besides, V_{com} must be adjusted to optimize display quality.

Figure 19 Image Sticking Pattern



7.0 Package Specification

Figure 20 Packing Method



8.0 Lot Mark

Note: This picture is only an example.

8.1 20 Lot Mark

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20

Code 1,2,4,5,6,7,8,9,10,11,16: IVO internal flow control code.
Code 3: Production Location.
Code 12: Production Year.

Year	2006	2007	2008	2009	2010	2011	2012	2013	.....	2035
Mark	6	7	8	9	A	B	C	D	.....	Z

Code 13: Production Month.

Month	Jan.	Feb.	Mar.	Apr.	May.	Jun.	Jul.	Aug.	Sep.	Oct	Nov.	Dec.
Mark	1	2	3	4	5	6	7	8	9	A	B	C

Code 14,15: Production Day.
Code 17,18,19,20: Serial Number.

8.2 10 Customer Code

1	2	3	4	5	6	7	8	9	10

Code 1: Production Year.
Code 2~3: Production Month.
Code 4~5: Production Day:
Code 6~10: Serial Number.

9.0 General Precaution

9.1 Using Restriction

This product is not authorized for using in life supporting systems, aircraft navigation control systems, military systems and any other appliance where performance failure could be life-threatening or lead to be catastrophic.

9.2 Operation Precaution

(1)The LCD product should be operated under normal conditions.
Normal conditions are defined as below:

Temperature: 25℃

Humidity: 55±10%

Display pattern: continually changing pattern (Not stationary)

(2) Brightness and response time depend on the temperature. (It needs more time to reach normal brightness in low temperature.)

(3) It is necessary for you to pay attention to condensation when the ambient temperature drops suddenly. Condensate water would damage the polarizer and electrical contacted parts of the module. Besides, smear or spot will remain after condensate water evaporating.

(4) If the absolute maximum rating value was exceeded, it may damage the module.

(5) Do not adjust the variable resistor located on the module.

(6) Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding may be important to minimize the interference.

(7) Image sticking may occur when the module displayed the same pattern for long time.

(8) Do not connect or disconnect the module in the “power on” condition. Power supply should always be turned on/off by the “power on/off sequence”

(9) Ultra-violet ray filter is necessary for outdoor operation.

9.3 Mounting Precaution

(1) All the operators should be electrically grounded and with Ion-blown equipment turning on when mounting or handling. Dressing finger-stalls out of the gloves is important for keeping the panel clean during the incoming inspection and the process of assembly.

(2) It is unacceptable that the material of cover case contains acetic or chloric. Besides, any other material that could generate corrosive gas or cause circuit break by electro-chemical reaction is not desirable.

(3) The case on which a module is mounted should have sufficient strength so that external force is not transmitted to the module directly.

(4) It is obvious that you should adopt radiation structure to satisfy the temperature specification.

(5) So as to acquire higher luminance, the cable of the power supply should be connected directly with a minimize length.

(6) It should be attached to the system tightly by using all holes for mounting, when the module is assembled. Be careful not to apply uneven force to the module，especially to the PCB on the back.

(7) A transparent protective film needs to be attached to the surface of the module.
(8) Do not press or scratch the polarizer exposed with anything harder than HB pencil lead. In addition, don't touch the pin exposed with bare hands directly.
(9) Clean the polarizer gently with absorbent cotton or soft cloth when it is dirty.
(10) Wipe off saliva or water droplet as soon as possible. Otherwise, it may cause deformation and fading of color.
(11) Desirable cleaners are IPA (Isopropyl Alcohol) or hexane. Do not use Ketone type materials (ex. Acetone), Ethyl alcohol, Toluene, Ethyl acid or Methyl chloride. It might permanent damage to the polarizer due to chemical reaction.
(12) Do not disassemble or modify the module. It may damage sensitive parts in the LCD module, and cause scratches or dust remains. IVO does not warrant the module, if you disassemble or modify the module.

9.4 Handling Precaution

(1) Static electricity will generate between the film and polarizer, when the protection film is peeled off. It should be peeled off slowly and carefully by operators who are electrically grounded and with Ion-blown equipment turning on. Besides, it is recommended to peel off the film from the bonding area.
(2) The protection film is attached to the polarizer with a small amount of glue. When the module with protection film attached is stored for a long time, a little glue may remain after peeling.
(3) If the liquid crystal material leaks from the panel, keep it away from the eyes and mouth. In case of contact with hands, legs or clothes, it must be clean with soap thoroughly.

9.5 Storage Precaution

When storing modules as spares for long time, the following precautions must be executed.
(1) Store them in a dark place. Do not expose to sunlight or fluorescent light. Keep the temperature between 5℃ and 35℃ at normal humidity.
(2) The polarizer surface should not come in contact with any other object. It is recommended that they be stored in the container in which they were shipped.
(3) It is recommended to use it in a short-time period, after it's unpacked. Otherwise, we would not guarantee the quality.

9.6 Others

When disposing LCD module, obey the local environmental regulations.