

#### SHARP

No.	LD-24457A
DATE	Apr. 27. 2012
REISION	



These parts have corresponded with the RoHS directive.

# MODEL No. LQ090Y3DG01

The technical literature is subject to change without notice. So, please contact SHARP or its representative before designing your product based on this literature.

## DEPARTMENT DEPT. I DISPLAY DEVICE DIVISION II DISPLAY DEVICE DIVISION GROUP SHARP CORPORATION

## $\bigotimes$

## RECORDS OF REVISION

LQ090Y3DG05
-------------

SPEC No.	DATE		SUMMARY	NOTE
		PAGE		
LD-24457A	Apr. 27. 2012	_	_	$1^{st}$
				Issue
*****				
***********				
************		********		
				********
		<b></b>	······································	
		· <b></b>		
				1

These technical literature sheets are the proprietary product of SHARP CORPORATION("SHARP) and include materials protected under copyright of SHARP. Do not reproduce or cause any third party to reproduce them in any form or by any means, electronic or mechanical, for any purpose, in whole or in part, without the express written permission of SHARP.

In case of using the device for applications such as control and safety equipment for transportation(aircraft, trains, automobiles, etc.), rescue and security equipment and various safety related equipment which require higher reliability and safety, take into consideration that appropriate measures such as fail-safe functions and redundant system design should be taken.

Do not use the device for equipment that requires an extreme level of reliability, such as aerospace applications, telecommunication equipment(trunk lines), nuclear power control equipment and medical or other equipment for life support.

SHARP assumes no responsibility for any damage resulting from the use of the device, which does not comply with the instructions, and the precautions specified in these technical literature sheets.

Contact and consult with a SHARP sales representative for any questions about this device.

Table of	contents
----------	----------

1. Application
2. Overview
3. Mechanical Specifications
4. Input Terminals
4-1. TFT-LCD panel driving
4-2 Interface block diaglam
5. Absolute Maximum Ratings 6
6. Electrical Characteristics
6-1.TFT-LCD panel driving
6-2.Backlight driving
7. Timing Characteristics of Input Signals 10
7-1. Timing characteristics
7-2. Input data signals and display position on the screen
8. Input Signals, Basic Display Colors and Gray Scale of Each Color 11
9. Optical Characteristics
10. Display Quality
11. Handling Precautions
12. Packing form
13. RoHS Directive
Fig.1 Outline Dimensions
Fig.2 Packing form 17

1. Application

This technical literature applies to a color TFT-LCD module, LQ090Y3DG01

2. Overview

This module is a color active matrix LCD module incorporating amorphous silicon TFT (Thin Film Transistor). It is composed of a color TFT-LCD panel, driver ICs, and a backlight unit.

Graphics and texts can be displayed on a 800×RGB×480 dots panel with 16,777,216 colors by using 24bit digital signal interface (RGB×8bit) and DC supply voltage for TFT-LCD panel driving and supply voltage for backlight. In this TFT-LCD panel, low reflection / color filters of excellent color performance and backlights of high brightness are incorporated to realize brighter and clearer pictures, making this model optimum for use in multi-media applications.

Optimum viewing direction is 6 o'clock.

Backlight-driving DC/DC converter is not built in this module.

3.	Mechanical	Specifications

Parameter	Specifications	Unit
Display size	22.9 (9.0") Diagonal	cm
Active area	198.0 (H)×111.7 (V)	mm
Pixel format	800 (H)×480 (V)	pixel
	(1  pixel = R+G+B  dots)	
Pixel pitch	0.2475 (H)×0.2327 (V)	mm
Pixel configuration	R,G,B Vertical stripe	
Display mode	Normally white	
Surface treatment	Anti Glare and hard-coating 3H	

Parameter		Min.	Тур.	Max.	Unit	Remark
	Width	210.6	211.1	211.6	mm	
Unit outline dimensions [Note 1]	Height	127.9	128.4	128.9	mm	[Note 1]
r1	Depth		6.6	7.1	ının	
Mass		—	255	_	g	

[Note 1] Outline dimensions is shown in Fig.1,2

#### 4. Input Terminals

4-1. TFT-LCD panel driving

Using connector: 089H50-000000-G2-R (Starconn)

Pin No.	Symbol	Function	Remark
	GND	Ground	
2	GND	Ground	
3	VDD	LCD Power Supply	
4	VDD	LCD Power Supply	
5	U/D	Vertical display mode select signal	[Note 4-3]
6	L/R	Horizontal display mode select signal	[Note 4-3]
7	GND	Ground	
8	R0	Red data input (LSB)	[Note 4-1]
9	R1	Red data input	[Note 4-1]
10	R2	Red data input	
11	R3	Red data input	····· ·· ··· ··· ··· ··· ··· ··· ··· ·
12	GND	Ground	
13	R4	Red data input	
14	R5	Red data input	
15	GND	Ground	·····
16	R6	Red data input	
17	R7	Red data input (MSB)	
18	GND	Ground	
19	G0	Green data input (LSB)	[Note 4-1]
20	G1	Green data input	[Note 4-1]
21	G2	Green data input	
22	G3	Green data input	
23	GND	Ground	
23	G11D G4	Green Data input	
25	G5	Green data input	
26	GND	Ground	
20	Gfd	Green data input	
28	G7	Green data input (MSB)	
28	GND	Ground	
30	B0		
30		Blue data input (LSB)	[Note 4-1]
32	B1	Blue data input	[Note 4-1]
32	B2	Blue data input	
34	B3	Blue data input	
	GND	Ground	
35	B4	Blue data input	
36	B5	Blue data input	
37	GND	Ground	
38	B6	Blue data input	
39	B7	Blue data input (MSB)	
40	GND	Ground	
41	DCLK	Clock signal for sampling each data signal	[Note 4-2]
42	GND	Ground	
43	DE	Data Enable Signal	
44	TEST	Please fix "Low".	
45	GND	Ground	
46	GND	Ground	
47	LED_PWM	LED PWM Signal	
48	LED_EN	LED Enable Signal	High Enable
49	VLED	LED Power	
50	VLED	LED Power	

[Note 4-1] When input 18 bits RGB data, this terminals must be "Low" level.

肩库:全球液晶屏交易中心

 $\oslash$ 

LD-24457A-5

[Note 4-2] Data shall be latch at falling edgh of DCLK. [Note 4-3]



R/L = High, U/D = High

4-2 Interface block diaglam



Parameter	0 1 1	Condition -	Ratings			
	Symbol		Min.	Max.	Unit	Remark
Input voltage	VDD		-0.3	4.0	V	[Note 3]
LED reverse voltage	VLED		-0.3	22	V	[Note 3]
Input voltage	VI1	Ta=25℃	-0.3	4.0	V	[Note 3,4]
	VI2	Ta=25℃	-0.3	6.0	V	[Note 3,5]
Storage temperature	Tstg	-	-30	+80	°C	[Note 1,2,6]
Operating temperature	Тора	-	-20	+75	°C	[Note 1,2,6]

5. Absolute Maximum Ratings

[Note 1] Humidity: 90%RH Max. (at Ta=<40°C)

Maximum wet-bulb temperature at 39°C or less (at Ta>40 °C)

Dew condensation must be avoided as electrical current leaks will occur, causing a degradation of performance specifications.

[Note 2] The operating temperature guarantees only operation of the circuit.

For contrast, response time and other factors related to display quality, judgment is done using the ambient temperature  $Ta=+25^{\circ}C$ .

[Note 3] Permanent damage may occur to the LCD module if beyond this specification. Functional operation should be restricted to the conditions described under normal operating conditions.

[Note 4]  $R0 \sim R7$ ,  $G0 \sim G7$ ,  $B0 \sim B7$ , DCLK, DE, U/D, L/R, Do not use over VDD+0.3V.

[Note 5] LED\_PWM, LED\_EN, Do not use over VDD+0.3V.

[Note 6] Permanent damage may occur to the LCD module if beyond this specification.

Functional operation and LCD storage should be restricted to the conditions described under normal temperature (LCD outside).

屏库:全球液晶屏交易中心

 $\Diamond$ 

LD-24457A-7

000

-

- 6. Electrical Characteristics
  - 6-1.TFT-LCD panel driving

							Ta=25°C
Parameter	Symbol	Condition	Min.	Тур.	Max.	Unit	Remark
Supply voltage	V <sub>DD</sub>		3.0	3.3	3.6	V	[Note 2]
Input voltage range	I <sub>DD</sub>	V <sub>DD</sub> =3.3V		100	210	mA	Black pattern
Power consumption	P <sub>DD</sub>				0.7	W	60Hz
Rush current	I <sub>rush</sub>			-	1.5	A	[Note 3]
Permissive input ripple voltage	V <sub>RP</sub>				100	mV <sub>P-P</sub>	V <sub>DD</sub> =3.3V
Input voltage range	V <sub>IH</sub>	"High"	$0.7V_{DD}$	—	V <sub>DD</sub>	V	
Input voltage range	V <sub>IL</sub>	"Low"	0		$0.3V_{DD}$	V	[Note 1]
Input leak current	I <sub>OH</sub>	V <sub>I</sub> =2.4V VDD=3.3V		<u> </u>	400	μA	[Note 4]
Input leak current	I <sub>OL</sub>	V <sub>12</sub> =0V	-10		+10	μA	

[Note 1] R0 $\sim$ R7, G0 $\sim$ G7, B0 $\sim$ B7, DE, DCLK, L/R, U/D

[Note 2]



Symbol	Min.	Тур.	Max.	Unit
T1	0.5	-	10	ms
T2	30	-	90	ms
T3	200	-	-	ms
T4	0.5	-	-	ms
T5	10	-	-	ms
Т6	10	-	-	ms
Т7	0	-	-	ms
Т8	10	-	-	ms
Т9		10	30	ms
T10	200	-	_	ms
T11	0	-	50	ms
T12	-	10	30	ms
T13	500	-	~	ms

\*TTL\_DATA: R0~R7, G0~G7, B0~B7, DE, DCLK, L/R, U/D

- •This LCD is driven only by DE signal. Hsync/Vsync does not need to input.
- As for the power sequence for backlight, it is recommended to apply above mentioned input timing. If the backlight is lit on and off at a timing other than shown above, displaying image may get disturbed.

[Note 3] LCD rush current measurement condition



[Note 4] VDD power dip condition

1)  $V_{th} < V_{CC} <= V_{min}$ 

td<=10ms

Under above condition, the display image should return

to an appropriate figure after Vcc voltage recovers.

2) 
$$V_{CC}$$
 <  $V_{th}$ 

Vcc-dip conditions should also follow the

On-off conditions for supply voltage



肩库:全球液晶屏

LD-24457A-9

It is usually required to measure under the following condition.

							Ta=25℃±2℃
Paramete	Symbol	Min.	Тур.	Max.	Unit	Remarks	
Supply voltage		$V_{\text{DD}}$	4.5	12.0	21.0	V	[Note2] (see.page 7)
Power consumpt	tion	I <sub>DD</sub>	-	-	2.1	W	
Permissive input rip	ople voltage	$V_{RP\_BL}$	н	-	200	mVp-p	
Input	High	$V_{IH\_BL}$	3.0	-	5.5		
voltage Low		V <sub>IL_BL</sub>	0		0.5	V	[Note5]
Rush current		I <sub>Lrush</sub>		-	2.0	А	[Note8]
			100	-	1,000	Hz	Ddim>=1% [Note6]
PWM frequency	f <sub>PWM</sub>	100	-	5,000	Hz	Ddim>=5% [Note6]	
Life time	LT		20000		-	тт	Reference value
		1.1	20000			Η	[Note7]

[Note 5] LED\_PWM、LED\_EN [Note 6] PWM

> fPWM = 1/t15Duty 5% : Min. Luminance



Duty 100% : Max. Luminance

Luminance changes in proportion to the duty ratio.

When the frequency slows, the display fineness might decrease.

[Note 7] Luminance becomes 50% of an initial value. (Ta=25°C, PWM=100%)

[Note 8] LED rush current measure condition



VLED rising time

 $\langle P \rangle$ 

#### 7. Timing Characteristics of Input Signals

#### 7-1. Timing characteristics

	Characteristic	S	Symbol	Min.	Тур.	Max.	Unit	Remark
DOTCLK	Frec	luency	1/T <sub>C</sub>	28.0	30.0	35.0	MHz	
	High	Width	Tch	10	—	_	Ns	
	Low	Width	Tc1	10		—	Ns	
	Dut	y ratio	$T_{CH}/T_{C}$	40	50	60	%	
DATA	Setu	p Time	Tds	8	—	—	Ns	
	Holo	l Time	Tđh	8	—		Ns	
ENAB		Period		908	928	1134	Clock	
	Horizontal	Display Area	T <sub>HD</sub>	800	800	800	Clock	
		Period	TV	517	525	704	Line	[Note1]
		Display Area	TVp	480	480	480	Line	
	Vertical	Setup time	T <sub>ES</sub>	8	-	-	Ns	
		Hold time	T <sub>EH</sub>	8	-	-	ns	

[Note1] In case of lower frequency, the deterioration of display quality, flicker etc., may be occurred.



7-2. Input data signals and display position on the screen



Display position of input data(V  $\cdot$  H)

### 8. Input Signals, Basic Display Colors and Gray Scale of Each Color

	<u>s</u>		Data signal																							
	Colors &	Gray																								$\neg$
	Gray scale	Scale	R0	R1	R2	R3	R4	R5	R6	R7	G0	G1	G2	G3	G4	G5	G6	G7	В0	B1	B2	B3	B4	В5	B6	В7
	Black	_	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue	-	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Green	_	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Cyan	-	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Red		1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Magenta	_	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Yellow		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	White		1	1	· 1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
G	Û	GS1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
iray	Darker	GS2	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Scal	٢	Ψ.				1	$\checkmark$								arepsilon								r			
Gray Scale of Red	Û	$\checkmark$	$\mathbf{V}$						$\checkmark$						Ý											
Red	Brighter	GS253	1	0	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Û	GS254	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	GS255	1	1	. 1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
ନ୍	仓	GS1	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
ay S	Darker	GS2	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0
cale	仓	Ψ Ψ									$\checkmark$						$\checkmark$									
Gray Scale of Green	Û	$\checkmark$				1					↓						V									
ìreei	Brighter	GS253	0	0	0	0	0	0	0	0	1	0	1	1	1	1	1	1	0	0	0	0	0	0	0	0
2	Û	GS254	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Green	GS255	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
ନ୍ର	Û	GS1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
Gray Scale of Blue	Darker	GS2	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
òcale	Û	↓	$\downarrow$					$\downarrow$					$\checkmark$													
; of I	Û	$\checkmark$				1	/						-		k								٧.			
3lue	Brighter	GS253	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	1	1	1	1	1	1
	Û	GS254	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1
	Blue	GS255	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1

0 : Low level voltage, 1 : High level voltage.

Each basic color can be displayed in 256 gray scales from 8 bit data signals. According to the combination of total 24 bit data signals, the 16 million-color display can be achieved on the screen.

 $\langle P \rangle$ 

## 9. Optical Characteristics

							Ta=	$+25^{\circ}C, Vcc=+3.3V$		
Paran	neter	Symbol	Condition	Min.	Тур.	Max.	Unit	Remark		
Viewing	Horizontal	θ 21, θ 22		60	70		Deg.	1944		
Viewing angle range	Vertical	θ 11	θ 11 CR>10		50		Deg.	[Note 1,3,6]		
ungio fungo	vertical	θ 12		50	60		Deg.			
Contra	Contrast ratio			400	500	—		[Note 2,4,6]		
Respon	Response time			*****	25	50	ms	[Note 2,5,6]		
Chromaticity of white		Х	$\theta = 0^{\circ}$	0.260	0.310	0.360		[NIata 2 6]		
		у		0.280	0.330	0.380		[Note 2,6]		
Luminance of white		YLI		200	300		cd/m <sup>2</sup>	[Note 2,6]		

\* The measurement shall be executed 30 minutes after lighting at rating. Condition : Ddim=100% The optical characteristics shall be measured in a dark room or equivalent.







[Note 2] Other Measurements

### Ø

LD-24457A-13





[Note 4] Definition of contrast ratio:

The contrast ratio is defined as the following.

Contrast Ratio (CR) =  $\frac{\text{Luminance (brightness) with all pixels white}}{\text{Luminance (brightness) with all pixels black}}$ 

[Note 5] Definition of response time:

The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white".



[Note 6] This shall be measured at center of the screen.

#### 10. Display Quality

The display quality of the color TFT-LCD module shall be in compliance with the Incoming Inspection Standard.

## 11. Handling Precautions

【Handl	ing Precautions]
a )	Treat LCD module in dustless surroundings. Metal foreign material stuck to the circuit is possible to cause a short.
b )	Be sure to design the cabinet so that the module can be installed without any extra stress such as warp or twist.
c)	Be careful not to give any physical stress onto the circuit and/or the connector of LCD module when you pull/plug a cable. Physical stress will cause a break or worse connection.
d )	Since the front polarizer is easily damaged, pay attention not to scratch it.
e)	Use N2-blower such as an ionized nitrogen has anti-electrostatic when you blow dusts on Polarizer.
f)	Since a long contact with water may cause discoloration or spots, wipe it with absorbent cotton or other soft cloth immediately.
g )	Since CMOS LSI is used in this module, take care of static electricity and injure the human earth when handling. Observe all other precautionary requirements in handling components.
h )	Be careful with the edge parts of the module which is made of metal.
i)	Since the panel is made of glass, it may break or crack if dropped or bumped on hard surface. Handle with care.
j)	When the panel is broken, don't touch the glass. Although the panel is difficult to be scattered, touching the broken part may hurt your hands.
k)	Liquid crystal contained in the panel may leak if the LCD is broken. Rinse it as soon as possible if it gets inside your eye or mouth by mistake.
1)	Don't touch the circuit and the pattern of the board. If you touch it, the circuit may be broken.
 m)	Follow the regulations when LCD module is scrapped. The government you stay may have some regulations about it.
n )	Protection film is attached to the module surface to prevent it from being scratched .Peel the film off slowly, just before the use, with strict attention to electrostatic charges. Blow off 'dust' on the polarizer by using an ionized nitrogen.
0)	After peel off the protection filme, do not attach a lamination etc on thr polarizer surface. If reattach a lamination film and strage a long terms,
	esign Precautions]
a )	Notice : Never take to pieces the module , because it will cause failure.
a) b)	Notice : Never take to pieces the module , because it will cause failure.Be sure to design the cabinet so that the module can be installed without any extra stress such as warp or twist.
a) b) c)	Notice : Never take to pieces the module , because it will cause failure.Be sure to design the cabinet so that the module can be installed without any extra stress such as warp or twist.Connect GND to flame of module to stabilize against EMI and external noise.
a) b)	Notice : Never take to pieces the module , because it will cause failure.   Be sure to design the cabinet so that the module can be installed without any extra stress such as warp or twist.   Connect GND to flame of module to stabilize against EMI and external noise.   Since there is a circuit board in the module back, stress is not added at the time of a design assembly.   Please make it like. If stress is added, there is a possibility that circuit parts may be damaged.
a) b) c)	Notice : Never take to pieces the module , because it will cause failure.Be sure to design the cabinet so that the module can be installed without any extra stress such as warp or twist.Connect GND to flame of module to stabilize against EMI and external noise.Since there is a circuit board in the module back, stress is not added at the time of a design assembly.Please make it like. If stress is added, there is a possibility that circuit parts may be damaged.It causes an irregular display and the defective indication, etc., when always put constant pressure on the back of the module.
a) b) c) d)	Notice : Never take to pieces the module , because it will cause failure.Be sure to design the cabinet so that the module can be installed without any extra stress such as warp or twist.Connect GND to flame of module to stabilize against EMI and external noise.Since there is a circuit board in the module back, stress is not added at the time of a design assembly.Please make it like. If stress is added, there is a possibility that circuit parts may be damaged.It causes an irregular display and the defective indication, etc., when always put constant pressure on the back of the module. Please do not make the structure to press the back of the module.Be careful of a back light FPC not to pull by force at the time of the connecting to a W-LED driver, or FPC processing.
a) b) c) d) e)	Notice : Never take to pieces the module , because it will cause failure.Be sure to design the cabinet so that the module can be installed without any extra stress such as warp or twist.Connect GND to flame of module to stabilize against EMI and external noise.Since there is a circuit board in the module back, stress is not added at the time of a design assembly.Please make it like. If stress is added, there is a possibility that circuit parts may be damaged.It causes an irregular display and the defective indication, etc., when always put constant pressure on the back of the module.Be careful of a back light FPC not to pull by force at the time of the connecting to a W-LED driver, or FPC processing.The polarizer surface on the panel is treated with Anti-Glare for low reflection. In case of attaching be sure to design the cabinet so that the module can be installed without any extra stress such as warp or twist.
a) b) c) d) e) f)	Notice : Never take to pieces the module , because it will cause failure.Be sure to design the cabinet so that the module can be installed without any extra stress such as warp or twist.Connect GND to flame of module to stabilize against EMI and external noise.Since there is a circuit board in the module back, stress is not added at the time of a design assembly.Please make it like. If stress is added, there is a possibility that circuit parts may be damaged.It causes an irregular display and the defective indication, etc., when always put constant pressure on the back of the module. Please do not make the structure to press the back of the module.Be careful of a back light FPC not to pull by force at the time of the connecting to a W-LED driver, or FPC processing.The polarizer surface on the panel is treated with Anti-Glare for low reflection. In case of attaching
a) b) c) d) e) f) g)	Notice : Never take to pieces the module , because it will cause failure.Be sure to design the cabinet so that the module can be installed without any extra stress such as warp or twist.Connect GND to flame of module to stabilize against EMI and external noise.Since there is a circuit board in the module back, stress is not added at the time of a design assembly.Please make it like. If stress is added, there is a possibility that circuit parts may be damaged.It causes an irregular display and the defective indication, etc., when always put constant pressure on the back of the module. Please do not make the structure to press the back of the module.Be careful of a back light FPC not to pull by force at the time of the connecting to a W-LED driver, or FPC processing.The polarizer surface on the panel is treated with Anti-Glare for low reflection. In case of attaching be sure to design the cabinet so that the module can be installed without any extra stress such as warp or twist.Don't change the volume of LCD module. It is optimized when the shipping. Any change may not meet the specification.If a minute particle enters in the module and adheres to an optical material, it may cause display non-uniformity issue, etc.
a) b) c) d) e) f) g) h) i)	Notice : Never take to pieces the module , because it will cause failure.Be sure to design the cabinet so that the module can be installed without any extra stress such as warp or twist.Connect GND to flame of module to stabilize against EMI and external noise.Since there is a circuit board in the module back, stress is not added at the time of a design assembly.Please make it like. If stress is added, there is a possibility that circuit parts may be damaged.It causes an irregular display and the defective indication, etc., when always put constant pressure on the back of the module. Please do not make the structure to press the back of the module.Be careful of a back light FPC not to pull by force at the time of the connecting to a W-LED driver, or FPC processing.The polarizer surface on the panel is treated with Anti-Glare for low reflection. In case of attaching be sure to design the cabinet so that the module can be installed without any extra stress such as warp or twist.Don't change the volume of LCD module. It is optimized when the shipping. Any change may not meet the specification.If a minute particle enters in the module and adheres to an optical material, it may cause display non-uniformity issue, etc.Therefore, fine-pitch filters have to be installed to cooling and inhalation hole if you intend to install a fan.To avoid a partial temperature change of LCD module, please consider the part arrangement and the design
a) b) c) d) e) f) g) h)	Notice : Never take to pieces the module , because it will cause failure.Be sure to design the cabinet so that the module can be installed without any extra stress such as warp or twist.Connect GND to flame of module to stabilize against EMI and external noise.Since there is a circuit board in the module back, stress is not added at the time of a design assembly.Please make it like. If stress is added, there is a possibility that circuit parts may be damaged.It causes an irregular display and the defective indication, etc., when always put constant pressure on the back of the module. Please do not make the structure to press the back of the module.Be careful of a back light FPC not to pull by force at the time of the connecting to a W-LED driver, or FPC processing.The polarizer surface on the panel is treated with Anti-Glare for low reflection. In case of attaching be sure to design the cabinet so that the module can be installed without any extra stress such as warp or twist.Don't change the volume of LCD module. It is optimized when the shipping. Any change may not meet the specification.If a minute particle enters in the module and adheres to an optical material, it may cause display non-uniformity issue, etc.Therefore, fine-pitch filters have to be installed to cooling and inhalation hole if you intend to install a fan.
a) b) c) d) e) f) g) h) i)	Notice : Never take to pieces the module , because it will cause failure.Be sure to design the cabinet so that the module can be installed without any extra stress such as warp or twist.Connect GND to flame of module to stabilize against EMI and external noise.Since there is a circuit board in the module back, stress is not added at the time of a design assembly.Please make it like. If stress is added, there is a possibility that circuit parts may be damaged.It causes an irregular display and the defective indication, etc., when always put constant pressure on the back of the module. Please do not make the structure to press the back of the module.Be careful of a back light FPC not to pull by force at the time of the connecting to a W-LED driver, or FPC processing.The polarizer surface on the panel is treated with Anti-Glare for low reflection. In case of attaching be sure to design the cabinet so that the module can be installed without any extra stress such as warp or twist.Don't change the volume of LCD module. It is optimized when the shipping. Any change may not meet the specification.If a minute particle enters in the module and adheres to an optical material, it may cause display non-uniformity issue, etc.Therefore, fine-pitch filters have to be installed to cooling and inhalation hole if you intend to install a fan.To avoid a partial temperature change of LCD module, please consider the part arrangement and the design
a) b) c) d) e) f) g) h) i) j)	Notice : Never take to pieces the module , because it will cause failure.   Be sure to design the cabinet so that the module can be installed without any extra stress such as warp or twist.   Connect GND to flame of module to stabilize against EMI and external noise.   Since there is a circuit board in the module back, stress is not added at the time of a design assembly.   Please make it like. If stress is added, there is a possibility that circuit parts may be damaged.   It causes an irregular display and the defective indication, etc., when always put constant pressure on the back of the module. Please do not make the structure to press the back of the module.   Be careful of a back light FPC not to pull by force at the time of the connecting to a W-LED driver, or FPC processing.   The polarizer surface on the panel is treated with Anti-Glare for low reflection. In case of attaching be sure to design the cabinet so that the module can be installed without any extra stress such as warp or twist.   Don't change the volume of LCD module. It is optimized when the shipping. Any change may not meet the specification.   If a minute particle enters in the module and adheres to an optical material, it may cause display non-uniformity issue, etc.   Therefore, fine-pitch filters have to be installed to cooling and inhalation hole if you intend to install a fan.   To avoid a partial temperature change of LCD module, please consider the part arrangement and the design for the heat radiation.   Be sure to follow the absolute maximum rating in the specification. The design should consider the surrounding temperature
a) b) c) d) e) f) g) h) i) j) k)	Notice : Never take to pieces the module , because it will cause failure.   Be sure to design the cabinet so that the module can be installed without any extra stress such as warp or twist.   Connect GND to flame of module to stabilize against EMI and external noise.   Since there is a circuit board in the module back, stress is not added at the time of a design assembly.   Please make it like. If stress is added, there is a possibility that circuit parts may be damaged.   It causes an irregular display and the defective indication, etc., when always put constant pressure on the back of the module. Please do not make the structure to press the back of the module.   Be careful of a back light FPC not to pull by force at the time of the connecting to a W-LED driver, or FPC processing.   The polarizer surface on the panel is treated with Anti-Glare for low reflection. In case of attaching be sure to design the cabinet so that the module can be installed without any extra stress such as warp or twist.   Don't change the volume of LCD module. It is optimized when the shipping. Any change may not meet the specification.   If a minute particle enters in the module and adheres to an optical material, it may cause display non-uniformity issue, etc.   Therefore, fine-pitch filters have to be installed to cooling and inhalation hole if you intend to install a fan.   To avoid a partial temperature change of LCD module, please consider the part arrangement and the design for the heat radiation.   Be sure to follow the absolute maximum rating in the specification. The design should consider the surrounding temperature

a)	Do not expose the LCD panel to direct sunlight. Lightproof shade etc. should be attached when LCD panel is use
")	under such environment.
	When handling LCD modules and assembling them into cabinets, please avoid that long-terms storage
b )	in the environment of oxidization or deoxidization gas and the use of such materials as reagent, solvent,
0)	adhesive, resin, etc. which generate these gasses, may cause corrosion and discoloration of the modules. Do not use the LCD module under such environment.
	An abnormal display by changing in quality of the polarizing plate might occur regardless of contact or no
	contact to the polarizing plate, because of epoxy resin (amine system curing agent) that comes out
c )	from the material and the packaging material used for the set side, the silicon adhesive (dealcoholization
	system and oxime system), and the tray blowing agents (azo-compound), etc. Please confirm adaptability
	with your employed material.
d )	Don't use polychloroprene (CR) with LCD module. It will generate chlorine gas, which will damage
	the reliability of the connection part on LCD panel.
e)	Be careful when using it for long time with fixed pattern display as it may cause accidential image.
()	Pleave use a screen saver etc., in order to avoid an afterimage.
	The LED (Light Emitting Diode) used in this LCD module is very sensitive to temperature change.
f)	If it operates for extremely long time under high temperature, it is possible rapidly to shorten the life time of
	LED. In case of such a condition, consult with us.
	If stored at the temperatures lower than the rated storage temperature, the LC may freeze and it may cause
g)	LCD panel damage. If storage temperature exceeds the specified rating, the molecular orientation of the
5)	LC may change to that of a liquid, and they may not revert to their original state. Store the module in
	normal room temperature.
h)	Keep LCD module in the range of the specified temperature conditions at all times. Once out of the range,
,	liquid crystal will lose its characteristics, and it cannot recover.
i)	Nature of dew consideration prevention is necessary when LCD is used for long time under high-temperatur
-17	and high-humidity.

#### 12. Packing form

Product countries	China
Piling number of cartons	Max. 6 cartons
Package quantity in one carton	50 pcs
Carton size	380mm(W) 313mm(H) 340mm(D)
Total mass of one carton filled with full modules	15.5kg
Packing form is shown	Fig.2

#### 13. RoHS Directive

This LCD module is compliant with RoHS Directive.

Global LCD Panel Exchange Center

 $\oslash$ 



Fig.1 Outline Dimensions

www.panelook.com 屏库:全球液

 $\oslash$ 





Fig.2 Packing form