



Product Specification

G185XW01 V201

AU OPTRONICS CORPORATION

() Preliminary Specification

(V) Final Specification

Module	18.5" Color TFT-LCD
Model Name	G185XW01V201

<table><tr><td>Customer</td><td>Date</td></tr><tr><td> </td><td> </td></tr><tr><td>Approved by</td><td></td></tr><tr><td> </td><td> </td></tr></table>	Customer	Date			Approved by				<table><tr><td>Approved by</td><td>Date</td></tr><tr><td><u>Flossie Chuang</u></td><td><u>2021/10/07</u></td></tr><tr><td>Prepared by</td><td></td></tr><tr><td><u>Athena Wu</u></td><td><u>2021/10/07</u></td></tr></table>	Approved by	Date	<u>Flossie Chuang</u>	<u>2021/10/07</u>	Prepared by		<u>Athena Wu</u>	<u>2021/10/07</u>
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	General Display Business Unit/ AUO Display Plus corporation																



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Contents

1.0 Handling Precautions	4
2.0 General Description	5
2.1 Display Characteristics	5
2.2 Optical Characteristics	6
3.0 Functional Block Diagram	10
4.0 Absolute Maximum Ratings	11
4.1 TFT LCD Module	11
4.2 Absolute Ratings of Environment	11
5.0 Electrical characteristics	12
5.1 TFT LCD Module	12
5.1.1 Power Specification	12
5.1.2 Signal Electrical Characteristics	13
5.2 Backlight Unit	14
6.0 Signal Characteristic	15
6.1 Pixel Format Image	15
6.2 The input data format	15
6.3 Signal Description	16
6.4 Timing Characteristics	18
6.5 Timing diagram	19
6.6 PowerON/OFF Sequence	19
7.0 Connector & Pin Assignment	21
7.1 TFT LCD Module	21
7.2 LED Backlight Unit: LED Driver Connector	22
7.3 LED Driver Connector Pin Assignment	22
8.0 Reliability Test	23
9.0 Shipping Label & Packaging	24
9.1 Shipping Label	24
9.2 Packaging	25
9.3 Palletizing	26
10.0 Mechanical Characteristics	27
11 Safety	29
11.1 Sharp Edge Requirements	29
11.2 Materials	29
11.3 Capacitors	29
11.4 National Test Lab Requirement	29



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G185XW01 V2 01

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Record of Revision

Version & Date	Page	Old description	New Description																																																																																																																																																																																																																												
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0.2 2021/10/07	14	5.2 Backlight Unit <table><tr><th>Symbol</th><th>Parameter</th><th>Min.</th><th>Typ.</th><th>Max.</th><th>Unit</th><th>Remark</th></tr><tr><td>VCC</td><td>Input Voltage</td><td>10.8</td><td>12</td><td>13.2</td><td>[Volt]</td><td></td></tr><tr><td>Ivcc</td><td>Input Current</td><td>-</td><td>0.5</td><td>0.6</td><td>[A]</td><td>100% PWM Duty</td></tr><tr><td>Pvcc</td><td>Power Consumption</td><td>-</td><td>6</td><td>7.92</td><td>[Watt]</td><td>100% PWM Duty</td></tr><tr><td>Irush LED</td><td>Inrush Current</td><td>-</td><td>-</td><td>3</td><td>[A]</td><td>at rising time=470us</td></tr><tr><td rowspan="2">VLED on/off</td><td>On Control Voltage</td><td>3</td><td>5</td><td>5.5</td><td>Volt</td><td></td></tr><tr><td>Off Control Voltage</td><td>-</td><td>-</td><td>0.8</td><td>Volt</td><td></td></tr><tr><td rowspan="5">F_{FWM}</td><td>Dimming Frequency</td><td>200</td><td>-</td><td>20k</td><td>[Hz]</td><td></td></tr><tr><td>Swing Voltage</td><td>3</td><td>3.3</td><td>5</td><td>V</td><td></td></tr><tr><td>High Voltage</td><td>3</td><td>3.3</td><td>5.5</td><td>Volt</td><td></td></tr><tr><td>Low Voltage</td><td>-</td><td>-</td><td>0.8</td><td>Volt</td><td></td></tr><tr><td>Dimming Duty Cycle</td><td>5</td><td>-</td><td>100</td><td>%</td><td></td></tr><tr><td>I_F</td><td>LED Forward Current</td><td>-</td><td>45</td><td>-</td><td>mA</td><td>Ta = 25 °C</td></tr><tr><td>V_F</td><td>LED Forward Voltage</td><td>-</td><td>3.2</td><td>3.6</td><td>Volt</td><td>I_F 45mA, Ta = 25 °C</td></tr><tr><td>P_{LED}</td><td>LED Power Consumption</td><td>-</td><td>-</td><td>6.804</td><td>Watt</td><td>I_F 45mA, Ta = 25 °C</td></tr><tr><td>Operation Lifetime</td><td></td><td>50,000</td><td>-</td><td>-</td><td>Hrs</td><td>I_F 45mA, Ta = 25 °C</td></tr></table>	Symbol	Parameter	Min.	Typ.	Max.	Unit	Remark	VCC	Input Voltage	10.8	12	13.2	[Volt]		Ivcc	Input Current	-	0.5	0.6	[A]	100% PWM Duty	Pvcc	Power Consumption	-	6	7.92	[Watt]	100% PWM Duty	Irush LED	Inrush Current	-	-	3	[A]	at rising time=470us	VLED on/off	On Control Voltage	3	5	5.5	Volt		Off Control Voltage	-	-	0.8	Volt		F _{FWM}	Dimming Frequency	200	-	20k	[Hz]		Swing Voltage	3	3.3	5	V		High Voltage	3	3.3	5.5	Volt		Low Voltage	-	-	0.8	Volt		Dimming Duty Cycle	5	-	100	%		I _F	LED Forward Current	-	45	-	mA	Ta = 25 °C	V _F	LED Forward Voltage	-	3.2	3.6	Volt	I _F 45mA, Ta = 25 °C	P _{LED}	LED Power Consumption	-	-	6.804	Watt	I _F 45mA, Ta = 25 °C	Operation Lifetime		50,000	-	-	Hrs	I _F 45mA, Ta = 25 °C	5.2 Backlight Unit <table><tr><th>Symbol</th><th>Parameter</th><th>Min.</th><th>Typ.</th><th>Max.</th><th>Unit</th><th>Remark</th></tr><tr><td>VCC</td><td>Input Voltage</td><td>10.8</td><td>12</td><td>13.2</td><td>[Volt]</td><td></td></tr><tr><td>Ivcc</td><td>Input Current</td><td>-</td><td>0.5</td><td>0.6</td><td>[A]</td><td>100% PWM Duty</td></tr><tr><td>Pvcc</td><td>Power Consumption</td><td>-</td><td>6</td><td>7.92</td><td>[Watt]</td><td>100% PWM Duty</td></tr><tr><td>Irush LED</td><td>Inrush Current</td><td>-</td><td>-</td><td>3</td><td>[A]</td><td>at rising time=470us</td></tr><tr><td rowspan="2">VLED on/off</td><td>On Control Voltage</td><td>3</td><td>5</td><td>5.5</td><td>Volt</td><td></td></tr><tr><td>Off Control Voltage</td><td>-</td><td>-</td><td>0.8</td><td>Volt</td><td></td></tr><tr><td rowspan="6">F_{FWM}</td><td>Dimming Frequency</td><td>200</td><td>-</td><td>20k</td><td>[Hz]</td><td></td></tr><tr><td>Swing Voltage</td><td>3</td><td>3.3</td><td>5</td><td>V</td><td></td></tr><tr><td>High Voltage</td><td>3</td><td>3.3</td><td>5.5</td><td>Volt</td><td></td></tr><tr><td>Low Voltage</td><td>-</td><td>-</td><td>0.8</td><td>Volt</td><td></td></tr><tr><td>Dimming Duty 200~5K</td><td>5</td><td>-</td><td>100</td><td>%</td><td></td></tr><tr><td>Dimming Duty 5K~20K</td><td>15</td><td>-</td><td>100</td><td>%</td><td></td></tr><tr><td>I_F</td><td>LED Forward Current</td><td>-</td><td>45</td><td>-</td><td>mA</td><td>Ta = 25 °C</td></tr><tr><td>V_F</td><td>LED Forward Voltage</td><td>-</td><td>3.2</td><td>3.6</td><td>Volt</td><td></td></tr><tr><td>P_{LED}</td><td>LED Power Consumption</td><td>-</td><td>-</td><td>6.804</td><td>Watt</td><td></td></tr><tr><td>Operation Lifetime</td><td></td><td>50,000</td><td>-</td><td>-</td><td>Hrs</td><td></td></tr></table>	Symbol	Parameter	Min.	Typ.	Max.	Unit	Remark	VCC	Input Voltage	10.8	12	13.2	[Volt]		Ivcc	Input Current	-	0.5	0.6	[A]	100% PWM Duty	Pvcc	Power Consumption	-	6	7.92	[Watt]	100% PWM Duty	Irush LED	Inrush Current	-	-	3	[A]	at rising time=470us	VLED on/off	On Control Voltage	3	5	5.5	Volt		Off Control Voltage	-	-	0.8	Volt		F _{FWM}	Dimming Frequency	200	-	20k	[Hz]		Swing Voltage	3	3.3	5	V		High Voltage	3	3.3	5.5	Volt		Low Voltage	-	-	0.8	Volt		Dimming Duty 200~5K	5	-	100	%		Dimming Duty 5K~20K	15	-	100	%		I _F	LED Forward Current	-	45	-	mA	Ta = 25 °C	V _F	LED Forward Voltage	-	3.2	3.6	Volt		P _{LED}	LED Power Consumption	-	-	6.804	Watt		Operation Lifetime		50,000	-	-	Hrs	
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Product Specification

G185XW01 V201

AU OPTRONICS CORPORATION

1.0 Handling Precautions

- 1) Since front polarizer is easily damaged, pay attention not to scratch it.
- 2) Be sure to turn off power supply when inserting or disconnecting from input connector.
- 3) Wipe off water drop immediately. Long contact with water may cause discoloration or spots.
- 4) When the panel surface is soiled, wipe it with absorbent cotton or other soft cloth.
- 5) Since the panel is made of glass, it may break or crack if dropped or bumped on hard surface.
- 6) Since CMOS LSI is used in this module, take care of static electricity and insure human earth when handling.
- 7) Do not open or modify the Module Assembly.
- 8) Do not press the reflector sheet at the back of the module to any directions.
- 9) In case if a Module has to be put back into the packing container after it was taken out from the container, do not press the center of LED light bare edge. Instead, press at the far ends of the LED light bare edge softly. Otherwise the TFT Module may be damaged.
- 10) At the insertion or removal of the Signal Interface Connector, be sure not to rotate the Interface Connector of the TFT Module.
- 11) After installation of the TFT Module into an enclosure, do not twist nor bend the TFT Module even momentarily. While designing the enclosure, it should be taken into consideration that no bending/twisting forces are applied to the TFT Module from outside. Otherwise the TFT Module may be damaged.
- 12) Small amount of materials having non-flammability grade is used in the LCD module. The LCD module should be supplied by power complied with requirements of Limited Power Source (IEC60950-1 or UL1950-1), or be applied exemption.



Product Specification

G185XW01 V201

AU OPTRONICS CORPORATION

2.0 General Description

This specification applies to the 18.5 inch-wide Color a-Si TFTLCD Module G185XW01 V201. The display supports the WXGA [1366(H) x 768(V)] screen format and 16.7M colors (RGB6-bit + Hi-FRC data). All input signals are LVDS interface compatible.

2.1 Display Characteristics

The following items are characteristics summary on the table under C25 condition:

ITEMS	Unit	SPECIFICATIONS
Screen Diagonal	[mm]	470.1(18.5")
Active Area	[mm]	409.8(H) x 230.4(V)
Pixels H x V		1366(x3) x 768
Pixel Pitch	[um]	300(per one triad) x300
Pixel Arrangement		R.G.B. Vertical Stripe
Display Mode		TN Mode, Normally White
White Luminance (Center)	[cd/m ²]	450 cd/m ² (Typ.)
Contrast Ratio		1000 (Typ.)
Optical Response Time	[msec]	8ms (Typ.on/off)
Nominal Input Voltage VDD	[Volt]	+5.0 V(Typ)
Power Consumption (VDD line + LED line)	[Watt]	8.25W (Typ.) (P _{dd} =2.25W, P _{LED} =6W)
Weight	[Grams]	1440 (Max)
Physical Size	[mm]	430.4(W) x 254.7 (H) Typ.x 10.6(D)Typ
Electrical Interface		One channel LVDS
Support Color		16.7M colors, RGB6-bit + Hi-FRC
Surface Treatment		Anti-Glare, 3H
RoHS Compliance		RoHS Compliance
Temperature Range		0 to +60(+60 as panel surface temperature)
Operating	[°C]	-20 to +60
Storage (Shipping)	[°C]	



Product Specification

G185XW01 V201

AU OPTRONICS CORPORATION

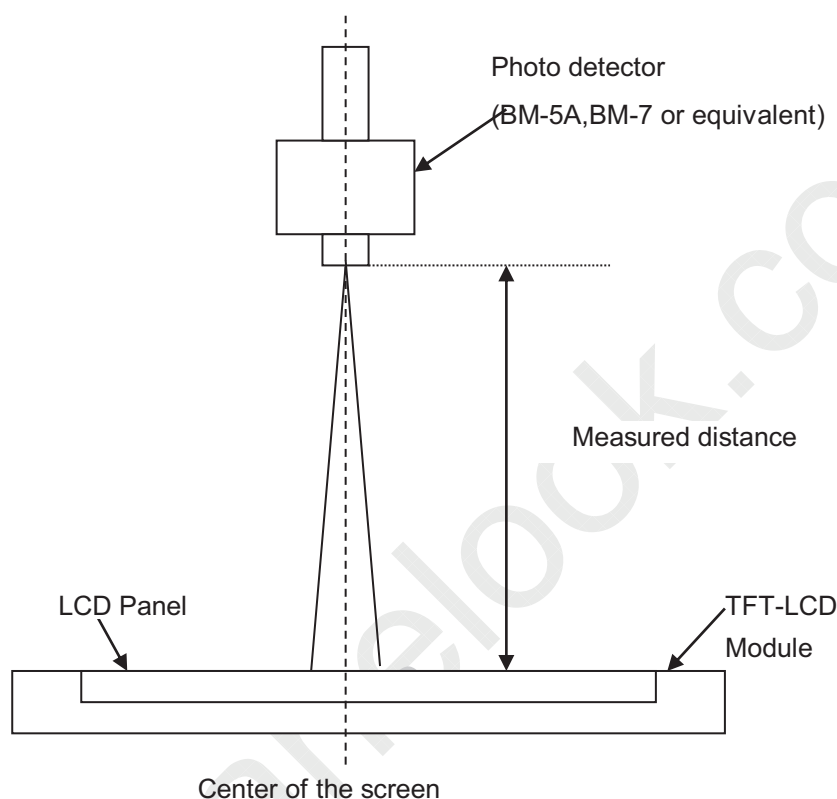
2.2 Optical Characteristics

The optical characteristics are measured under stable conditions at 25°C:

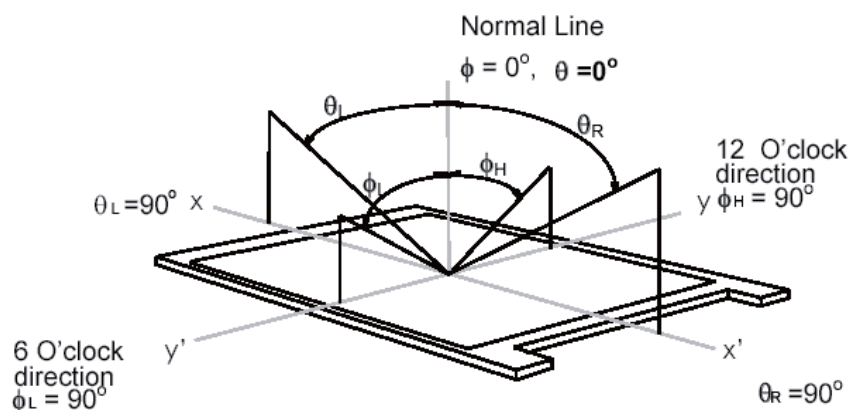
Item	Unit	Conditions	Min.	Typ.	Max.	Note
Viewing Angle	[degree]	Horizontal (Right) CR = 10 (Left)	150	170	- -	2
		Vertical (Up) CR = 10 (Down)	140	160	- -	
Contrast ratio		Normal Direction	600	1000	-	3
Response Time	[msec]	Raising Time (T_{rR})	-	5		4
		Falling Time (T_{rF})	-	3		
		Raising + Falling	-	8		
Color / Chromaticity Coordinates (CIE)		Red x	0.594	0.644	0.694	5
		Red y	0.283	0.333	0.383	
		Green x	0.270	0.320	0.370	
		Green y	0.567	0.617	0.667	
		Blue x	0.109	0.159	0.209	
		Blue y	0.018	0.068	0.118	
Color Coordinates (CIE) White		White x	0.263	0.313	0.363	
		White y	0.279	0.329	0.379	
Central Luminance	[cd/m ²]		360	450	-	6
Luminance Uniformity	[%]		65	70	-	7
Crosstalk (in60Hz)	[%]				2	8
Flicker	dB				-20	9
Color Gamut	%			70		

Note 1: Measurement method

The LCD module should be stabilized at given temperature for 30 minutes to avoid abrupt temperature change during measuring (at surface 35°C). In order to stabilize the luminance, the measurement should be executed after lighting Backlight for 30 minutes in a stable, windless and dark room.

**Note 2: Definition of viewing angle** measured by ELDIM (EZContrast 88)

Viewing angle is the measurement of contrast ratio at the screen center, over a 180° horizontal and 180° vertical range (normal viewing angles). The 180° viewing angle range is broken down as follows: 90° horizontal left and right and 90° vertical, high (up) and low (down). The measurement direction is typically perpendicular to the display surface with the screen rotated about its center to develop the desired measurement viewing angle.





Product Specification

G185XW01 V201

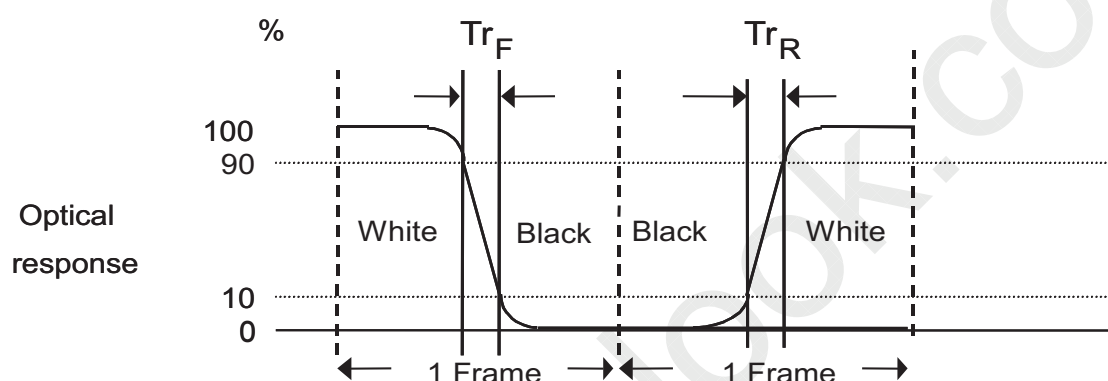
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Note 3: Contrast ratio is measured by TOPCON SR

Note 4: Definition of Response time measured by Westar TRD-100A

The output signals of photo detector are measured when the input signals are changed from "Full Black" to "Full White" (rising time T_{rR}), and from "Full White" to "Full Black" (falling time T_{rF}), respectively. The response time is interval between the 10% and 90% (1 frame at 60 Hz) of amplitudes.

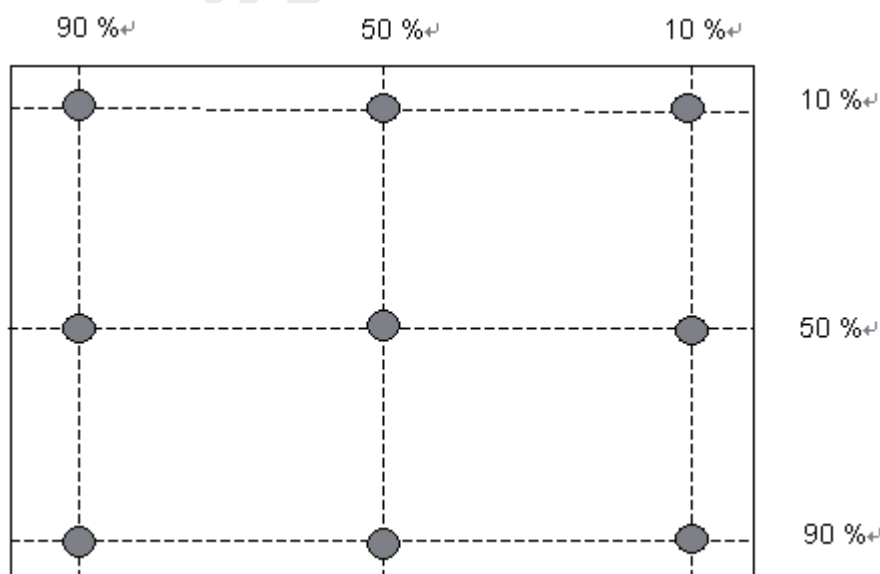
$T_{rR} + T_{rF} = 8 \text{ msec (typ.)}$.



Note 5: Color chromaticity and coordinates (CIE) is measured by TOPCON SR

Note 6: Central luminance is measured by TOPCON SR

Note 7: Luminance uniformity of these 9 points is defined as below and measured by TOPCON SR



$$\text{Uniformity} = \frac{\text{Minimum Luminance in 9 points (1-9)}}{\text{Maximum Luminance in 9 Points (1-9)}}$$

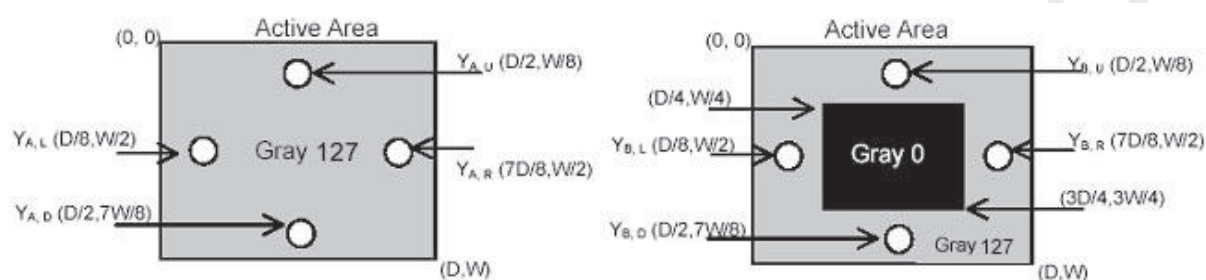
Note 8: Crosstalk is defined as below and measured by TOPCON SR

$$CT = |YB - YA| / YA \times 100 (\%)$$

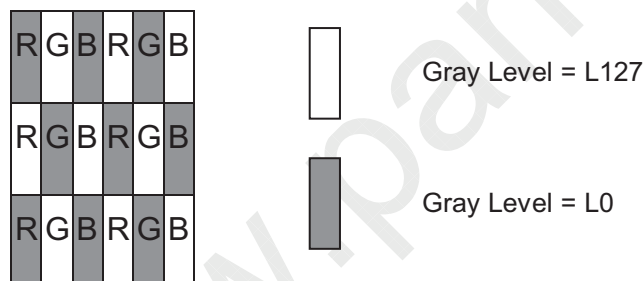
Where

YA = Luminance of measured location without gray level 0 pattern (cd/m²)

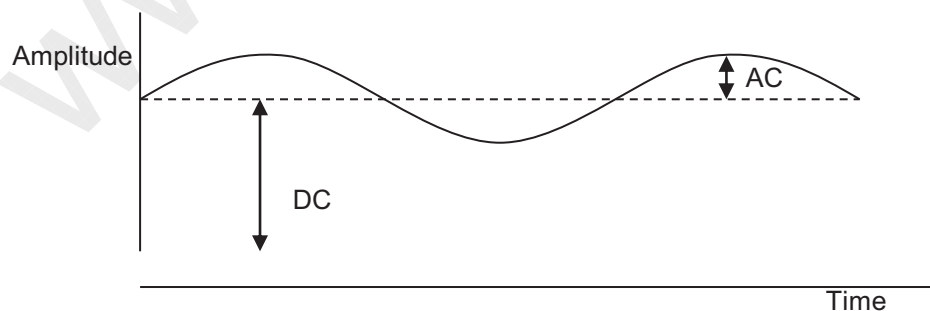
YB = Luminance of measured location with gray level 0 pattern (cd/m²)



Note 9: Test Pattern: Subchecker Pattern measured by TOPCON SR



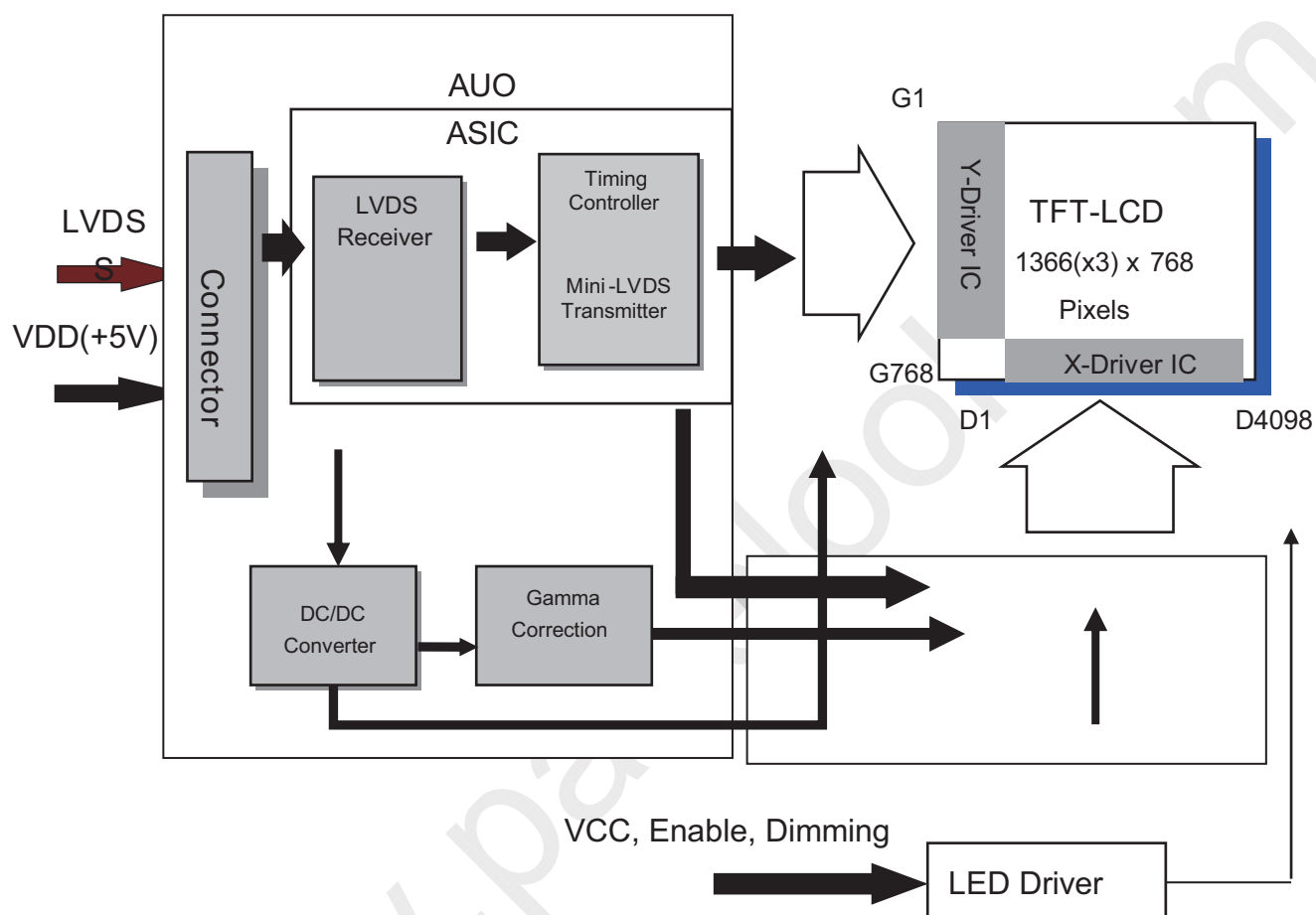
Method: Record dBV & DC value with TRD-100



$$\text{Flicker (dB)} = 20 \log \frac{\text{AC Level (at 30Hz)}}{\text{DC Level}}$$

3.0 Functional Block Diagram

The following diagram shows the functional block of the 18.5 inch Color TFT-LCD Module:





Product Specification

G185XW01 V201

AU OPTRONICS CORPORATION

4.0 Absolute Maximum Ratings

Absolute maximum ratings of the module are following:

4.1 TFT LCD Module

Item	Symbol	Min	Max	Unit	Conditions
Logic/LCD Drive Voltage	VDD	4.5	+5.5	[Volt]	<i>Note 1,2</i>

4.2 Absolute Ratings of Environment

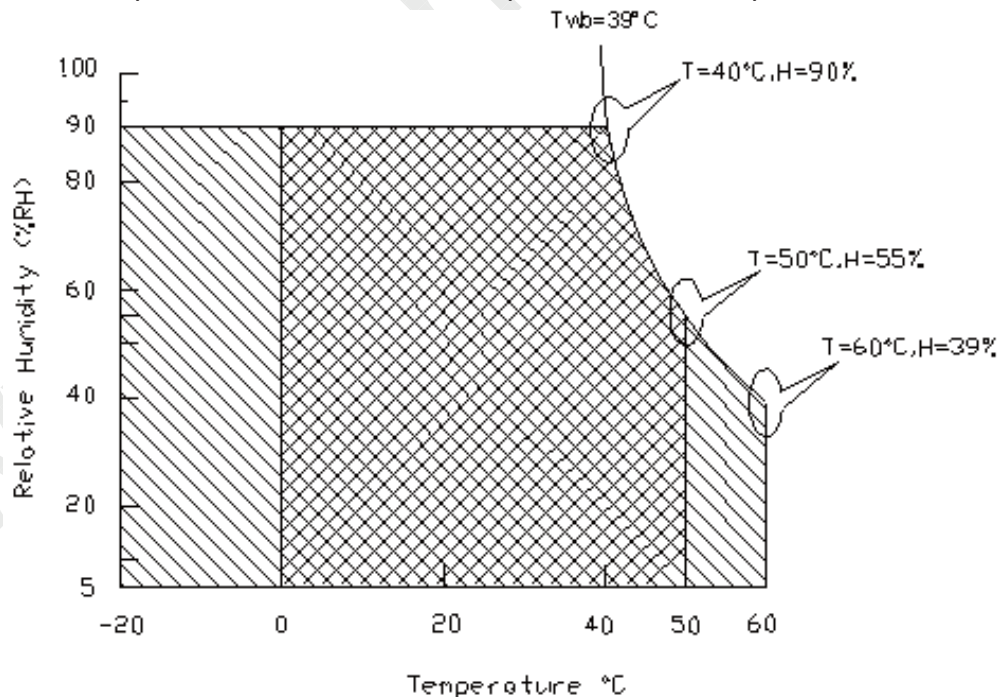
Item	Symbol	Min.	Max.	Unit	Conditions
Operating Temperature	TOP	0	+60	[°C]	<i>Note 3 & 4</i>
Operation Humidity	HOP	5	90	[%RH]	
Storage Temperature	TST	-20	+60	[°C]	
Storage Humidity	HST	5	90	[%RH]	

Note 1: With in Ta (25°C)

Note 2: Permanent damage to the device may occur if exceeding maximum values

Note 3: For quality performance, please refer to AUO IIS(Incoming Inspection Standard).

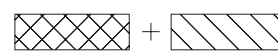
Note 4: Operation Temperature $\pm 50^{\circ}\text{C}$ is defined as panel surface temperature.



Operating Range



Storage Range





Product Specification

G185XW01 V201

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5.0 Electrical characteristics

5.1 TFT LCD Module

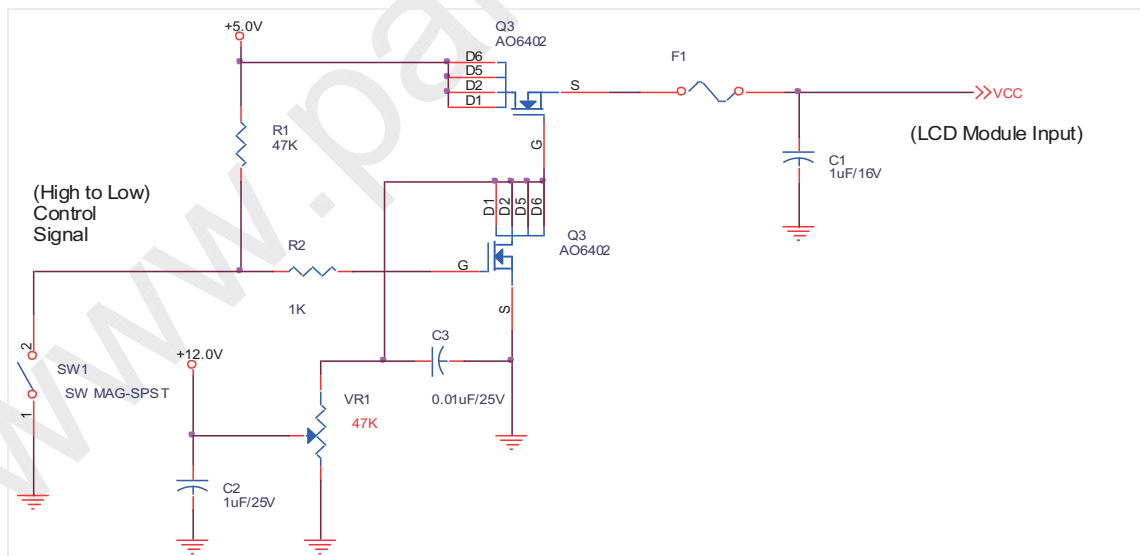
5.1.1 Power Specification

Input power specifications are as follow

Symbol	Parameter	Min	Typ	Max	Unit	Conditions
VDD	Logic/LCD Drive Voltage	4.5	5.0	5.5	[Volt]	+/-10%
IDD	Input Current	-	0.45	0.55	[A]	VDD= 5.0V, All Black Pattern At 60Hz,
PDD	VDD Power	-	2.25	3	[Watt]	VDD= 5.0V, All Black Pattern At 60Hz
IRush	Inrush Current	-	-	3	[A]	Note 1
VDDrp	Allowable Logic/LCD Drive Ripple Voltage	-	-	200	[mV] p-p	VDD= 5.0V, All Black Pattern At 60Hz

Note 1: Measurement conditions:

The duration of rising time of power input is 470us

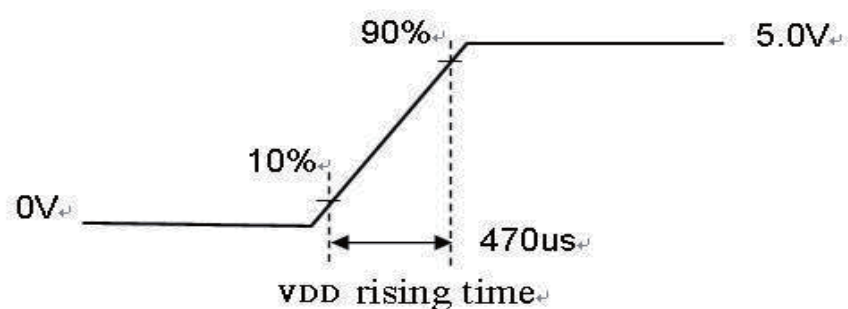




Product Specification

G185XW01 V201

AU OPTRONICS CORPORATION



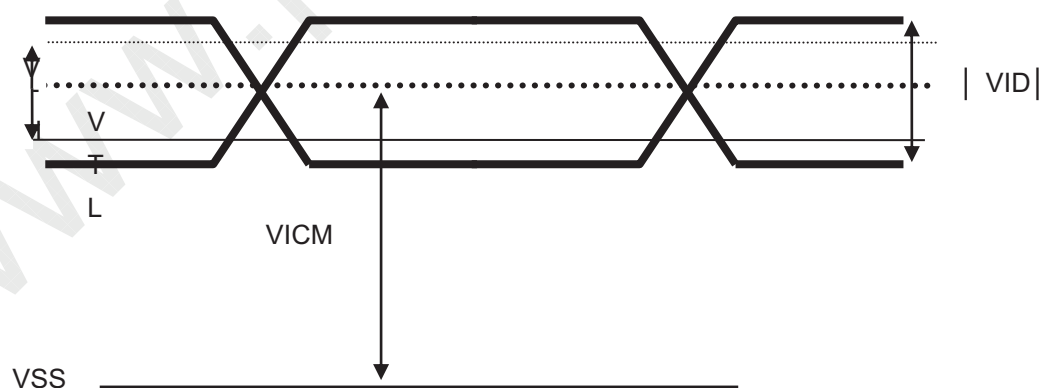
5.1.2 Signal Electrical Characteristics

Input signals shall be low or Hi-Z state when VDD is off. Please refer to specifications of SN75LVDS82DGG (Texas Instruments) in detail.

Characteristics of each signal are as follows:

Symbol	Parameter	Min	Typ	Max	Units	Condition
VTH	Differential Input High Threshold	-	+50	+100	[mV]	VICM = 1.2V Note 1
VTL	Differential Input Low Threshold	-100	-50	-	[mV]	VICM = 1.2V Note 1
VID	Input Differential Voltage	100	400	600	[mV]	Note 1
VICM	Differential Input Common Mode Voltage	+1.0	+1.2	+1.4	[V]	VTH-VTL = 200MV(max) Note 1

Note 1: LVDS Signal Waveform





Product Specification

G185XW01 V201

AU OPTRONICS CORPORATION

5.2 Backlight Unit

Following characteristics are measured under a stable condition at 25°C (Room Temperature):

Symbol	Parameter	Min.	Typ.	Max.	Unit	Remark
VCC	Input Voltage	10.8	12	13.2	[Volt]	
I _{VCC}	Input Current		0.5	0.6	[A]	100% PWM Duty
P _{VCC}	Power Consumption		6	7.92	[Watt]	100% PWM Duty
I _{rush LED}	Inrush Current	-		3	[A]	at rising time=470us
V _{LED on/off}	On Control Voltage	3	5	5.5	Volt	
	Off Control Voltage			0.8	Volt	
F _{PWM}	Dimming Frequency	200	-	20k	[Hz]	
	Swing Voltage	3	3.3	5	V	
	High Voltage	3	3.3	5.5	Volt	
	Low Voltage			0.8	Volt	
	Dimming Duty 200~5K	5	-	100	%	
	Dimming Duty 5K~20K	15	-	100	%	
I _F	LED Forward Current		45		mA	Ta = 25°C
V _F	LED Forward Voltage	-	3.2	3.6	Volt	
P _{LED}	LED Power Consumption	-		6.804	Watt	
Operation Lifetime		50,000			Hrs	

Note 1: Ta means ambient temperature of TFT-LCD module.

Note 2: VCC, I_{VCC}, P_{VCC}, I_{rush LED} are defined for LED B/L.(100% duty of PWM dimming)

Note 3: If G185XW01 V201 module is driven by high current or at high ambient temperature & humidity condition. The operating life will be reduced.

Note 4: Operation life means brightness goes down to 50% initial brightness. Minimum operating life time is estimated data.



Product Specification

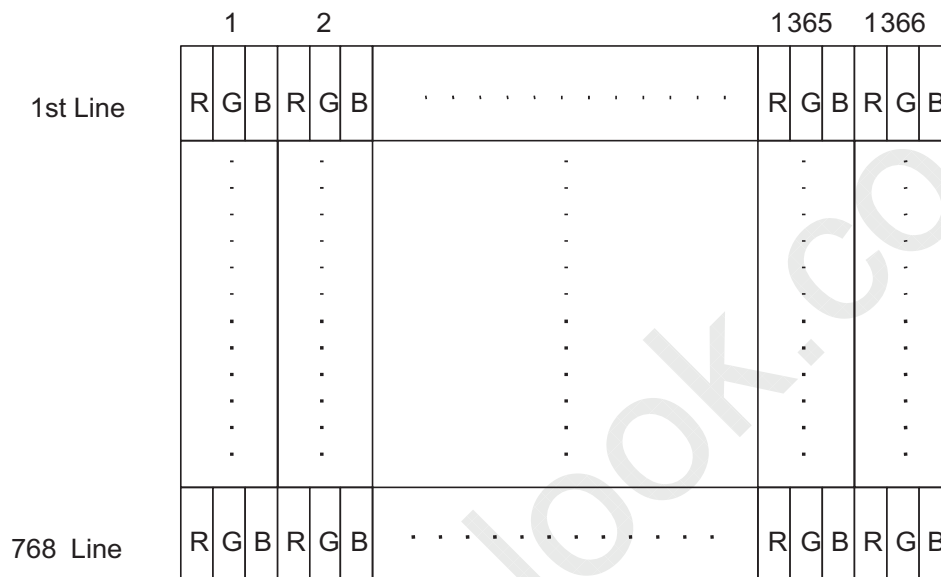
G185XW01 V201

AU OPTRONICS CORPORATION

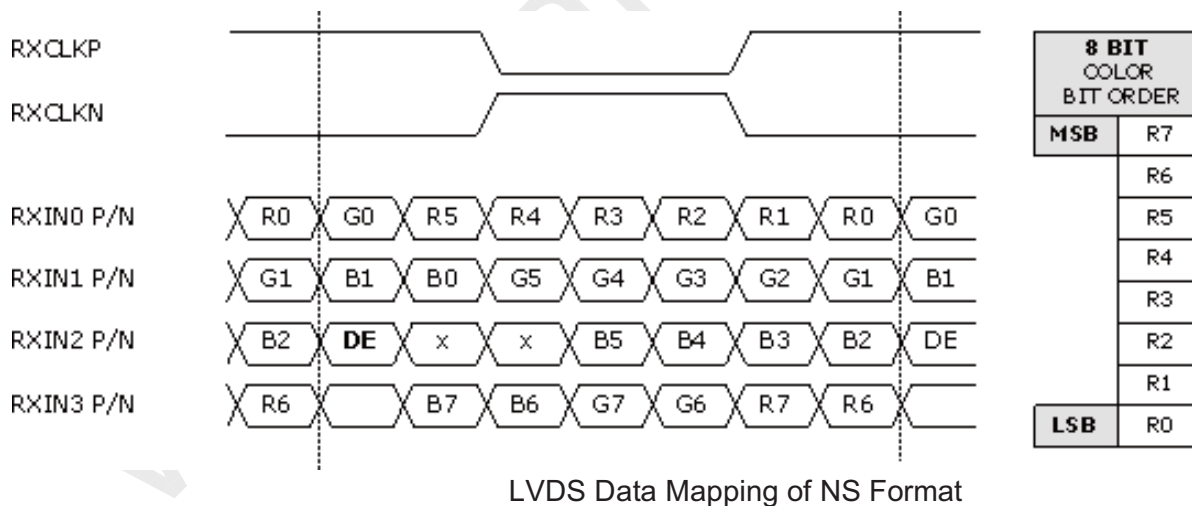
6.0 Signal Characteristic

6.1 Pixel Format Image

Following figure shows the relationship of the input signals and LCD pixel format.



6.2 The input data format



Note1: Normally, DE, VS, HS on EVEN channel are not used.

Note2: 8-bits signal input.



Product Specification

G185XW01 V201

AU OPTRONICS CORPORATION

6.3 Signal Description

The module using one LVDS receiver SN75LVDS82(Texas Instruments) LVDS is a differential signal technology for LCD interface and high speed data transfer device. LVDS transmitters shall be SN75LVDS83(negative edge sampling). The first LVDS port(RxOxxx) transmits odd pixels while the second LVDS port(RxExxx) transmits even pixels.

PIN #	SIGNAL NAME	DESCRIPTION
1	NC	No contact (For AUO internal use)
2	NC	No contact (For AUO internal use)
3	NC	No contact (For AUO internal use)
4	GND	Power Ground
5	RXIN0-	Negative LVDS differential data input (0)
6	RXIN0+	Positive LVDS differential data input (0)
7	GND	Power Ground
8	RXIN1-	Negative LVDS differential data input (1)
9	RXIN1+	Positive LVDS differential data input (1)
10	GND	Power Ground
11	RXIN2-	Negative LVDS differential data input (2)
12	RXIN2+	Positive LVDS differential data input (2)
13	GND	Power Ground
14	RXCLKIN-	Negative LVDS differential clock input (clock)
15	RXCLKIN+	Positive LVDS differential data input (clock)
16	GND	Power Ground
17	RXIN3-	Negative LVDS differential data input (3)
18	RXIN3+	Positive LVDS differential data input (3)
19	GND	Power Ground
20	NC	No contact (For AUO internal use)
21	NC	No contact (For AUO internal use)
22	NC	No contact (For AUO internal use)
23	GND	Power Ground
24	GND	Power Ground
25	GND	Power Ground
26	VDD	+5V power supply
27	VDD	+5V power supply
28	VDD	+5V power supply
29	VDD	+5V power supply
30	VDD	+5V power supply

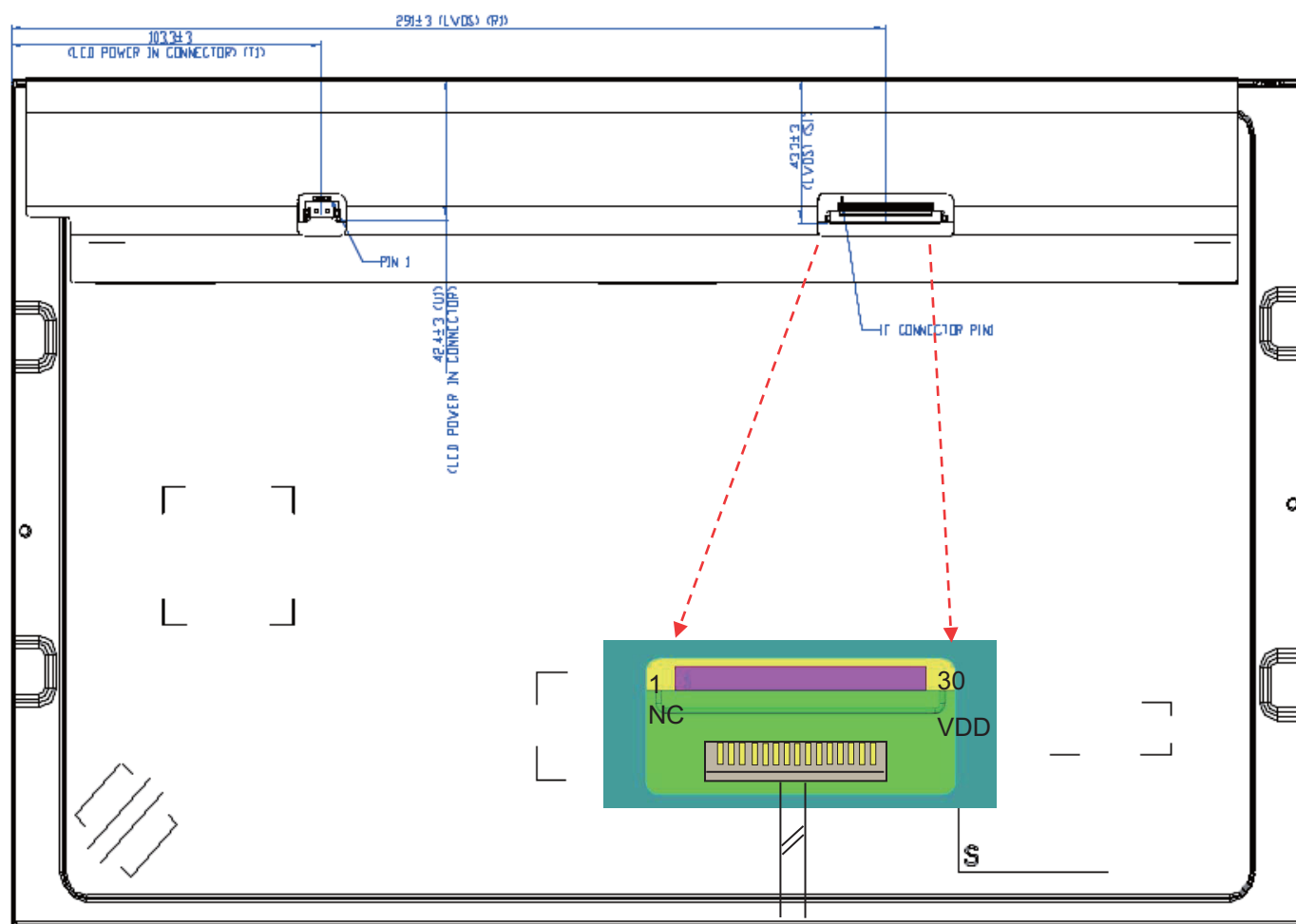


Product Specification

G185XW01 V201

AU OPTRONICS CORPORATION

Note1: Start from left side



Note2: Input signals of clock should be the same timing.

Note3: Please follow TV VESA Pin Assignment.



Product Specification

G185XW01 V201

AU OPTRONICS CORPORATION

6.4 Timing Characteristics

Basically, interface timing described here is not actual input timing of LCD module but close to output timing of SN75LVDS82DGG (Texas Instruments) or equivalent

Signal	Item	Symbol	Min	Typ	Max	Unit
V-section	Period	T _v	776	808	1023	Th
	Active	T _{dispV}	768	768	768	Th
	Blanking	T _{vB}	8	40	255	Th
H-section	Period	T _H	1416	1606	2047	Tclk
	Active	T _{dispH}	1366	1366	1366	Tclk
	Blanking	T _{HB}	50	240	681	Tclk
Clock	Period	T _{clk}	-	12.8	-	ns
	Frequency	1/ T _{clk}	-	78	90	MHz
Frame Rate	Frame Rate	F	50	60	75	Hz

Note 1 : DE mode only

Note 2 : Clock Frequency 90MHz (Max.) = 1416(H)*847(V)*75Hz

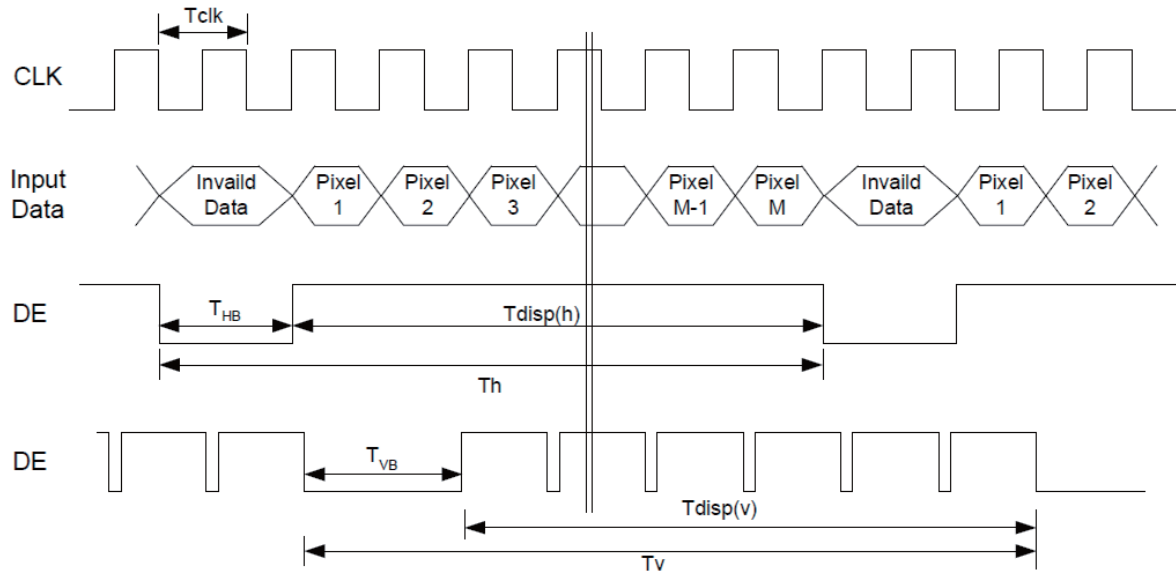


Product Specification

G185XW01 V201

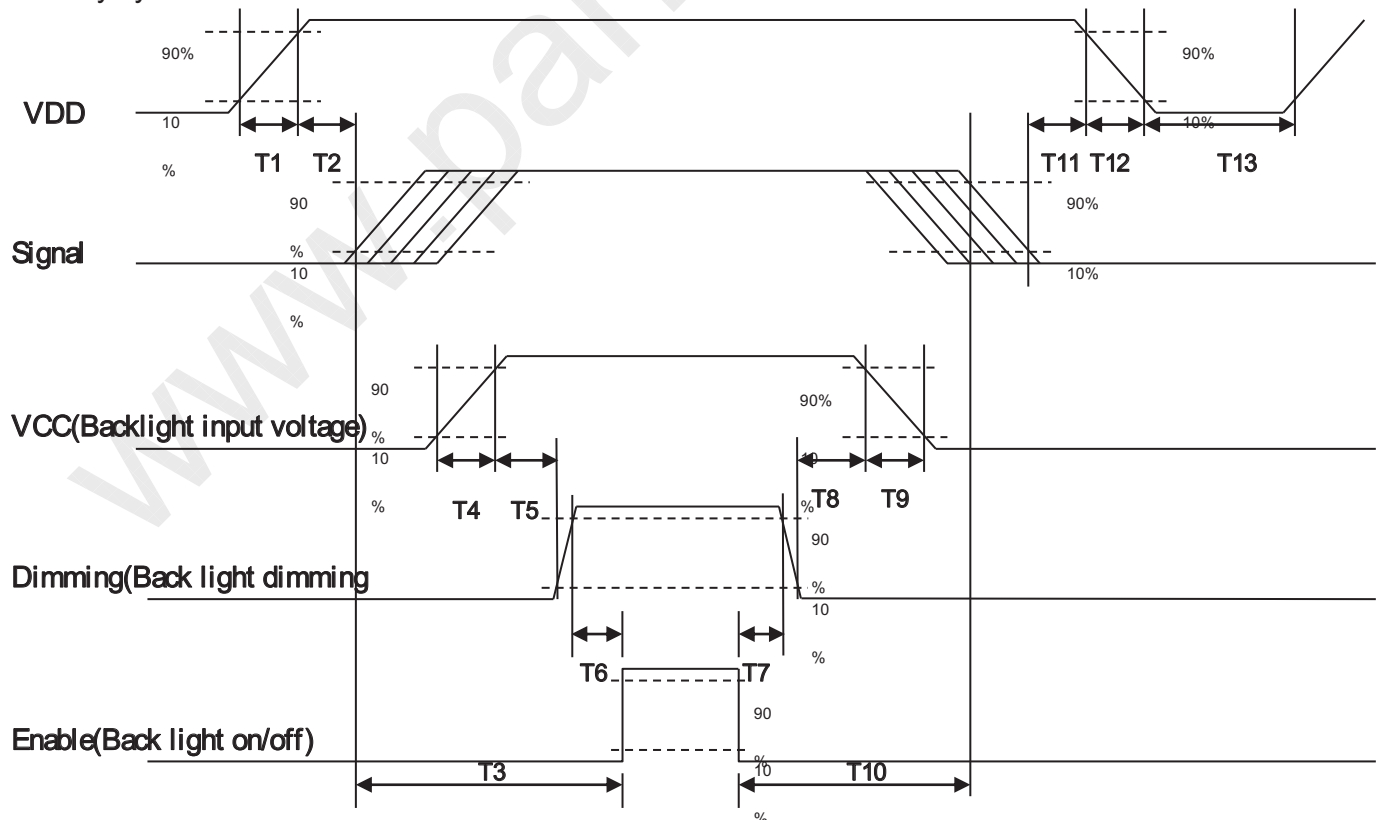
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6.5 Timing diagram



6.6 Power ON/OFF Sequence

VDD power and LED on/off sequence are as follows. Interface signals are also shown in the chart. Signals from any system shall be $\bar{H}$ state or low level when VDD is off.





Product Specification

G185XW01 V201

AU OPTRONICS CORPORATION

Power ON/OFF sequence timing

Parameter	Value			Units
	Min.	Typ.	Max.	
T1	0.5	-	10	[ms]
T2	0	40	50	[ms]
T3	200	-	-	[ms]
T4	0.5	-	10	[ms]
T5	10	-	-	[ms]
T6	10	-	-	[ms]
T7	0	-	-	[ms]
T8	10	-	-	[ms]
T9	-	-	10	[ms]
T10	110	-	-	[ms]
T11	0.5	16	50	[ms]
T12	-	-	100	[ms]
T13	1000	-	-	[ms]



Product Specification

G185XW01 V201

AU OPTRONICS CORPORATION

7.0 Connector & Pin Assignment

Physical interface is described as for the connector on module. These connectors are capable of accommodating the following signals and will be following components.

7.1 TFT LCD Module

Connector Name / Designation	Interface Connector / Interface card
Manufacturer	STM
Type Part Number	MSBKT2407P30HB
Mating Housing Part Number	F1X30HL(JAE)(Locked Type) F1X30H (JAE)(Unlocked Type)

7.1.1 Pin Assignment

Pin#	Signal Name	Pin#	Signal Name
1	NC	2	NC
3	NC	4	GND
5	RXIN0-	6	RXIN0+
7	GND	8	RXIN1-
9	RXIN1+	10	GND
11	RXIN2-	12	RXIN2+
13	GND	14	RXCLKIN-
15	RXCLKIN+	16	GND
17	RXIN3-	18	RXIN3+
19	GND	20	NC
21	NC	22	NC
23	GND	24	GND
25	GND	26	VDD
27	VDD	28	VDD
29	VDD	30	VDD



Product Specification

G185XW01 V201

AU OPTRONICS CORPORATION

7.2 LED Backlight Unit: LED Driver Connector

Connector Name / Designation	LED Connector
Manufacturer	E&T or compatible
Connector Model Number	3808K-F05N-06L or compatible
Mating Connector Model Number	H208K-P05N-02B or compatible

7.3 LED Driver Connector Pin Assignment

Pin#	Symbol	Signal Name
1	VCC	12V
2	GND	GND
3	Enable	5V-On / 0V-Off
4	Dimming	PWM Dimming
5	NC	NC



Product Specification

G185XW01 V201

AU OPTRONICS CORPORATION

8.0 Reliability Test

Environment test conditions are listed as following table.

Items	Required Condition	Note
Temperature Humidity Bias (THB)	Ta= 50°C, 80%RH, 300hours	
High Temperature Operation (HTO)	Ta= 60°C, 300hours	
Low Temperature Operation (LTO)	Ta= 0°C, 300hours	
High Temperature Storage (HTS)	Ta= 60°C, 300hours	
Low Temperature Storage (LTS)	Ta= -20°C, 300hours	
Vibration Test (Non-operation)	Acceleration: 1.5 Grms Wave: Random Frequency: 10 200 Hz Sweep: 30 Minutes each Axis (X, Y, Z)	
Shock Test (Non-operation)	Acceleration: 50 G Wave: Halfsine Active Time:20 ms Direction: ±X, ±Y, ±Z (one time for each Axis)	
Drop Test	Height: 60 cm, package test	
Thermal Shock Test (TST)	-20°C /30min, 60°C /30min, 100cycles	1
On/Off Test	On/10sec, Off/10sec, 30,000 cycles	
ESD (ElectroStatic Discharge)	Contact Discharge: ± 8KV, 150pF(300) 1sec, 8 points, 25 times/ point.	2
	Air Discharge: ± 15KV, 150pF(300) 1sec 8 points, 25 times/ point.	

Note 1: The TFTLCD module will not sustain damage after being subjected to 100 cycles of rapid temperature change. A cycle of rapid temperature change consists of varying the temperature from 20°C to 60°C, and back again. Power is not applied during the test. After temperature cycling, the unit is placed in normal room ambient for at least 4 hours before power on.

Note 2: According to EN610004-2, ESD class B: Some performance degradation allowed. No data lost. Selfrecoverable. No hardware failures.



Product Specification

G185XW01 V201

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9.0 Shipping Label & Packaging

9.1 Shipping Label

The label is on the panel as shown below:



Note 1: For Pb Free products, AUO will add  for identification.

Note 2: For RoHS compatible products, AUO will add  for identification.

Note 3: For China RoHS compatible products, AUO will add  for identification.

Note 4: The Green Mark will be present only when the green documents have been ready by AUO Internal Green Team.

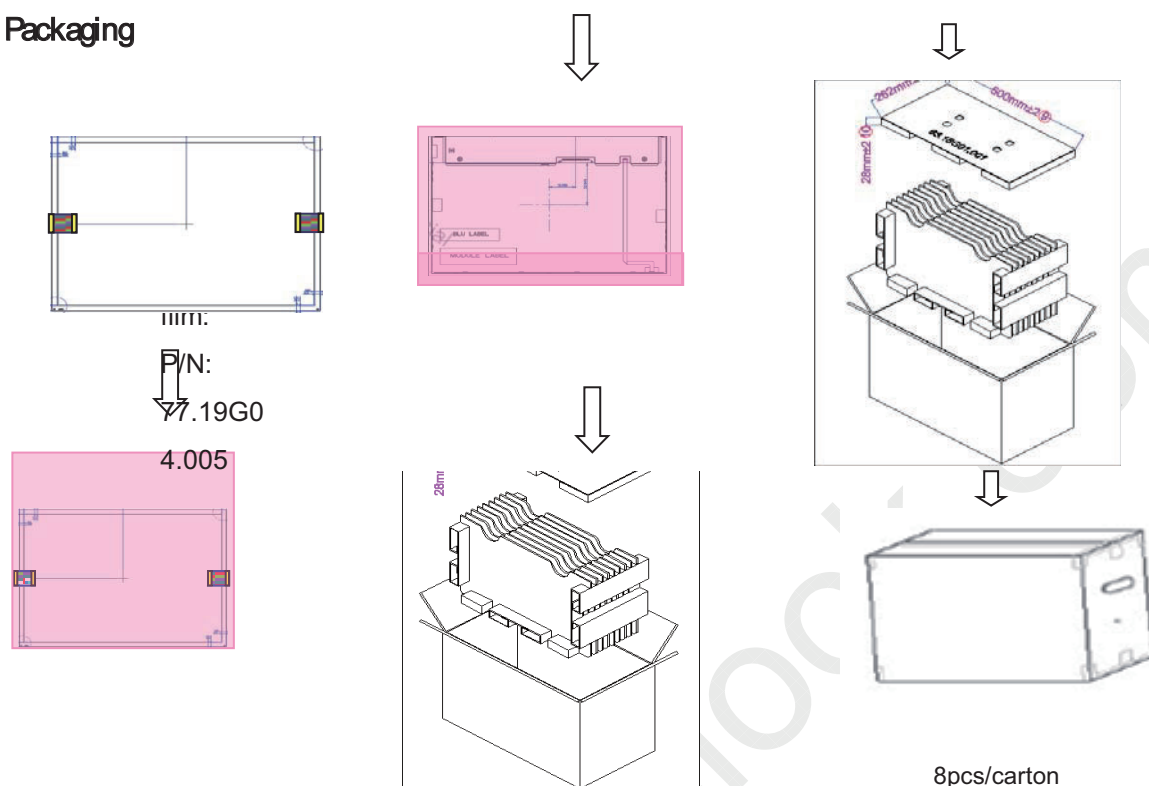


Product Specification

G185XW01 V201

AU OPTRONICS CORPORATION

9.2 Packaging



Maxcapacity: 8 TFT-LCD module per carton

Max weight:15.0kg per carton

Outside dimension of cartor520mm(L)* 280mm(W)*355mm(H)

Pallet size 1150 mm *1070 mm * 135mm

Box stacked

By air_max: (2 *4) *4 layers, one pallet put 32 boxes, total 256pcs module

By sea_max: (2 *4) *4 layers + (2 *4) *1 layers , two pallet put 40 boxes, total 320pcs module

By sea_HQ_max: (2 *4) *4 layers+(2 *4) *2 layers, two pallet put 48 boxes, total 384pcs module



11 Safety

11.1 Sharp Edge Requirements

There will be no sharp edges or comers on the display assembly that could cause injury.

11.2 Materials

11.2.1 Toxicity

There will be no carcinogenic materials used anywhere in the display module. If toxic materials are used, they will be reviewed and approved by the responsible AUO toxicologist.

11.2.2 Flammability

All components including electrical components that do not meet the flammability grade UL 94 the module will complete the flammability rating exception approval process.

The printed circuit board will be made from material rated V-0 or better. The actual UL flammability rating will be printed on the printed circuit board.

11.3 Capacitors

If any polarized capacitors are used in the display assembly provisions will be made to keep them from being inserted backwards.

11.4 National Test Lab Requirement

The display module will satisfy all requirements for compliance to:

UL 60950-1, Second Edition

U.S.A. Information Technology Equipment